

STIFFNESS OF STEPPED BARS

Dennis Michael Doyle

DUDLEY KNOX LIBRARY  
NAVAL POSTGRADUATE SCHOOL  
MONTEREY, CALIFORNIA 93940

# NAVAL POSTGRADUATE SCHOOL

Monterey, California



## THESIS

STIFFNESS OF STEPPED BARS

by

Dennis Michael Doyle

December 1974

Thesis Advisor:

R. E. Newton

Approved for public release; distribution unlimited.

T 16A327



REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) Stiffness of Stepped Bars		5. TYPE OF REPORT & PERIOD COVERED Master's Thesis; December 1974
		6. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(s)  Dennis Michael Doyle		8. CONTRACT OR GRANT NUMBER(s)
9. PERFORMING ORGANIZATION NAME AND ADDRESS Naval Postgraduate School Monterey, California 93940		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
11. CONTROLLING OFFICE NAME AND ADDRESS Naval Postgraduate School Monterey, California 93940		12. REPORT DATE December 1974
		13. NUMBER OF PAGES 81
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office) Naval Postgraduate School Monterey, California 93940		15. SECURITY CLASS. (of this report)  Unclassified
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report)  Approved for public release; distribution unlimited.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number)  Stepped Bars Overall Stiffness Deflection of Stepped Bars		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number)  The stiffness of stepped bars is determined by calculating deflections due to applied loads using the finite element method. Nine combinations of step height and fillet radius are studied for each of the following cases: <ol style="list-style-type: none"> <li>1. rectangular cross section under axial load;</li> <li>2. rectangular cross section under bending load;</li> <li>3. circular cross section under axial load;</li> </ol>		



Block #20 continued

4. circular cross section under torsional load. A correction parameter, actually a fictitious axial displacement of the step, is derived. It makes possible accurate calculation of deflections of stepped bars using elementary formulas.





Stiffness of Stepped Bars

by

Dennis Michael Doyle  
Lieutenant Commander, United States Navy  
B. S., United States Naval Academy, 1966

Submitted in partial fulfillment of the  
requirements for the degree of

MASTER OF SCIENCE IN MECHANICAL ENGINEERING

from the

NAVAL POSTGRADUATE SCHOOL  
December 1974

---

Thesis  
D77  
C-1

## ABSTRACT

The stiffness of stepped bars is determined by calculating deflections due to applied loads using the finite element method. Nine combinations of step height and fillet radius are studied for each of the following cases:

1. rectangular cross section under axial load;
2. rectangular cross section under bending load;
3. circular cross section under axial load;
4. circular cross section under torsional load.

A correction parameter, actually a fictitious axial displacement of the step, is derived. It makes possible accurate calculation of deflections of stepped bars using elementary formulas.



## TABLE OF CONTENTS

I.	INTRODUCTION-----	10
II.	ELEMENTARY STRESS RELATIONSHIPS FOR THE THREE LOADING CASES-----	12
	A. BASIC ASSUMPTIONS-----	12
	B. THE AXIAL LOAD CASE-----	12
	C. THE BENDING CASE-----	13
	D. THE TORSION CASE-----	15
III.	METHOD OF STIFFNESS COMPARISON-----	17
IV.	SOFTWARE-----	19
	A. BACKGROUND-----	19
	B. MESH GENERATION-----	20
	C. COMPUTER PROGRAMS EMPLOYED-----	22
V.	RESULTS-----	25
	A. PRESENTATION OF RESULTS-----	25
	B. COMPARISON OF THE FOUR CASES-----	25
	C. CONVERGENCE AND UNCERTAINTY-----	31
VI.	CONCLUSIONS AND RECOMMENDATIONS-----	37
	A. CONCLUSIONS-----	37
	B. RECOMMENDATIONS-----	37
APPENDIX A:	MESHES EMPLOYED-----	39
APPENDIX B:	DERIVATION OF EQUIVALENT NODAL FORCES-----	48
APPENDIX C:	DEVELOPMENT OF THE AXISYMMETRIC STRESS CAPABILITY-----	53
APPENDIX D:	NOTES ON AXISYMMETRIC STRESS ANALYSIS CAPABILITY OF PLISOP-----	55
APPENDIX E:	COMPUTER PROGRAM-----	56



LIST OF REFERENCES----- 80

INITIAL DISTRIBUTION LIST----- 81





## LIST OF SYMBOLS

A	= cross-sectional area (in. <sup>2</sup> )
[B]	= matrix relating the displacement vector to the strain vector
d	= smaller diameter for bar with circular cross section (in.), or smaller height for bar with rectangular cross section (in.)
D	= larger diameter for bar with circular cross section (in.), or larger height for bar with rectangular cross section (in.)
[D]	= elasticity matrix
e	= superscript, denotes element contribution
E	= Young's modulus of elasticity (psi)
[f]	= element nodal force vector (lb.)
[F]	= global nodal force vector (lb.)
G	= modulus of elasticity in shear (psi)
h	= height of an element (in.)
i	= nodal point number
I	= centroidal moment of inertia (in. <sup>4</sup> )
J	= polar moment of inertia (in. <sup>4</sup> )
[k]	= element stiffness matrix
ℓ	= axial length (in.)
M	= bending moment (in.lb.)
N	= shape function
P	= axial tension (lb.)
r	= fillet radius (in.), cylindrical coordinate
r,z,θ	= cylindrical coordinates
T	= torque (in.lb.)
u	= axial displacement (in.)



$v$  = radial displacement (in.)  
 $x,y,z$  = rectangular coordinates  
 $[\alpha]$  = displacement vector  
 $\gamma$  = shear strain (in./in.)  
 $\delta$  = elongation (in.)  
 $\delta u$  = virtual displacement  
 $\delta W$  = virtual work  
 $\Delta/D$  = stiffness correction parameter  
 $\epsilon$  = longitudinal strain (in./in.)  
 $\theta$  = angle of twist (rad.); cylindrical coordinate  
 $\kappa$  = curvature  
 $\nu$  = Poisson's ratio  
 $\xi,\eta$  = normalized coordinates  
 $\sigma$  = normal stress (psi)  
 $\tau$  = shear stress (psi)  
 $\phi$  = bending angle (rad.)



## ACKNOWLEDGEMENT

The guidance and patience of Professor Robert E. Newton are sincerely appreciated. The successful completion of this study is due largely to his timely advice.

A special thank you to my wife, Christie, for her encouragement, assistance, and sacrifices.



## I. INTRODUCTION

There are many mechanical and structural applications of bars and beams which have abrupt changes in cross-sectional area. In the design of these members their deflections under expected loads must be considered. If accuracy is not essential, the deflections can be determined by relatively basic calculations. These calculations involve formulas based on the simple stress distributions found in constant section members. They do not take into consideration the reduced stiffness due to stress flow irregularities in the vicinity of the step. A stress concentration is said to exist at this location.

Through the numerical analysis technique called the finite element method, the deflection of stepped bars or beams can be accurately determined. This method is sensitive to the effect of the stress concentration.

The purpose of this study was to analyze the overall stiffness of stepped bars. An additional goal was to determine a correction parameter which could be used in design to compensate for the reduced stiffness due to the stress concentration. Finite element analyses were performed for stepped bars of various dimensions under axial, bending, and torsional loads. The resulting deflections were determined, converted to a common correction parameter, and compared.





The recent emergence of the finite element method along with the digital computer has made feasible the previously prohibitive calculations necessary for stiffness analysis. The only prior study of stiffness of stepped bars that this author could identify was accomplished by F. P. Porter [1]<sup>1</sup>. His study of torsional vibration of irregular shafts included stiffness calculations based on the mathematical theory of elasticity using an approximate graphical construction.

---

<sup>1</sup>Numbers in brackets refer to the List of References, p. 80.



## II. ELEMENTARY STRESS RELATIONSHIPS FOR THE THREE LOADING CASES

### A. BASIC ASSUMPTIONS

For each of the three loading cases (axial, bending, and torsional), the stepped bar was assumed to be perfectly elastic, homogeneous, isotropic, and to exhibit a linear stress-strain relationship. In addition, it was assumed that the bar was initially straight and all loads were applied smoothly to avoid the effect of impact loading.

### B. THE AXIAL LOAD CASE

A bar subjected to equal and opposite tensile loads will deform according to the equation

$$\delta = \frac{P\ell}{AE} \quad (1)$$

where  $\delta$  is the elongation in length  $\ell$ ,  $P$  is the axial tension,  $A$  is the cross-sectional area, and  $E$  is the modulus of elasticity of the bar material. This equation is valid provided that the loading is applied uniformly across both ends of the bar and that the bar is of constant cross-section.

For a bar of non-uniform cross section, the elongation is estimated by dividing the bar into segments of constant cross section and adding the segment elongations. This procedure does not take into account the reduced stiffness due to the stress concentration located at the change of cross section.



Figure 1 is a longitudinal section of the bar studied. The estimated elongation of the bar is therefore

$$\delta = \frac{P}{E} \left[ \frac{\ell_1}{A_1} + \frac{\ell_2}{A_2} \right] . \quad (2)$$

$A_1$  and  $A_2$  are the respective cross-sectional areas.

The axial load case was analyzed for both the plane stress state and the axisymmetric stress state. In the plane stress analysis, the bar was considered to have unit

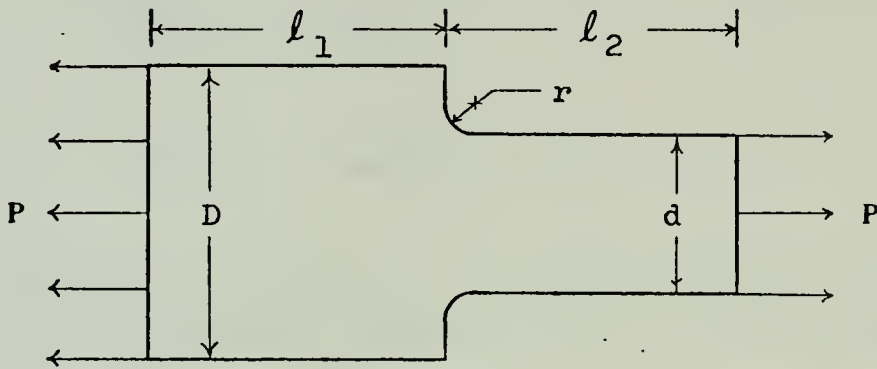


Figure 1. Geometry of stepped bar.

thickness, therefore the cross-sectional area equaled the height of the bar. In the axisymmetric stress analysis the bar was considered to be of circular cross section.

### C. THE BENDING CASE

For bars subjected to flexure, or pure bending, a measure of the beam flexibility is the angle through which the ends of the bar rotate. The total angle can be determined from the equation

$$\phi = \frac{M\ell}{EI} \quad (3)$$



where  $\phi$  is the sum of angles  $\phi_1$  and  $\phi_2$  as described in Fig. 2.  $M$  is the bending moment and  $I$  is the moment of inertia about the horizontal centroidal axis of the cross-sectional

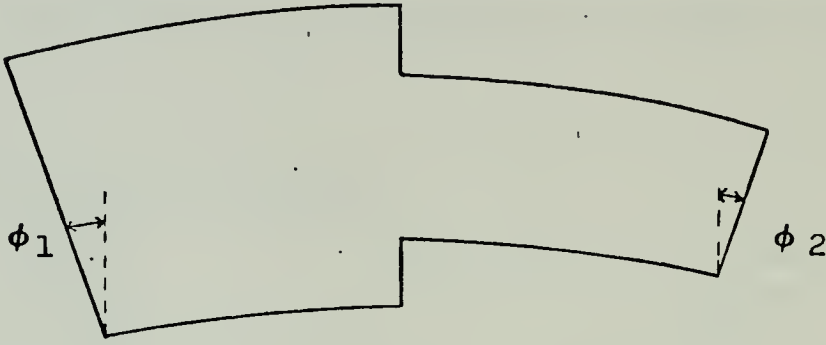


Figure 2. Bending angles.

area. Equation (3) is derived from the following equation which relates the bending moment around the neutral axis of an elastic beam to the curvature,  $\kappa$ , of the elastic curve.

$$\kappa = \frac{M}{EI} .$$

This theory is valid provided:

1. Plane sections remain plane during bending.
2. The bar is of constant cross section.
3. Bending is such that shear strains are negligible.

As in the axial load case, the stepped bar can be considered in two sections, each of constant cross section.

The estimate for the total bending angle is therefore

$$\phi = \frac{M}{E} \left[ \frac{l_1}{I_1} + \frac{l_2}{I_2} \right] . \quad (4)$$





The bar analyzed was of rectangular cross section and considered to have unit thickness. The bending moment was applied by a linearly varying normal stress across both ends of the bar exerting tension on one side of the neutral surface and compression on the other side as shown in Figure 3.

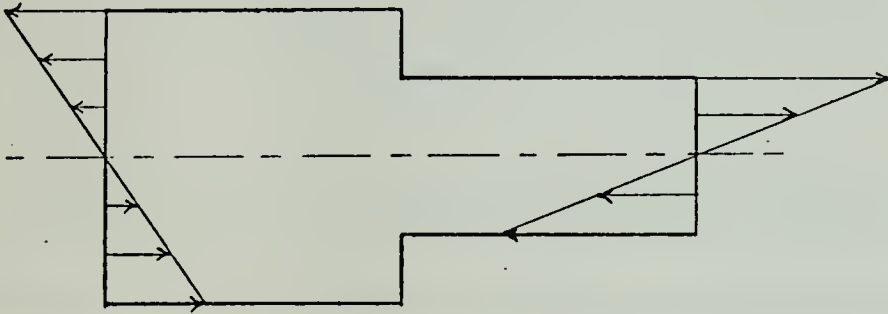


Figure 3. Bending stress distribution.

#### D. THE TORSION CASE

The equation for angular deflection of a uniform, round, cross-section bar subjected to torsion is

$$\theta = \frac{Tl}{JG} \quad . \quad (5)$$

$\theta$  is the angular deflection,  $T$  is the torque,  $J$  is the polar moment of inertia of the cross-sectional area, and  $G$  is the modulus of elasticity in shear. It is assumed that plane sections perpendicular to the axis of the bar remain plane and that a radial line remains straight when the bar is twisted.

In this study, one end of the bar was held fixed and a torque was applied to the other end such that the shear



stress varied linearly from zero at the centerline to a maximum at the outer radius as shown in Fig. 4.

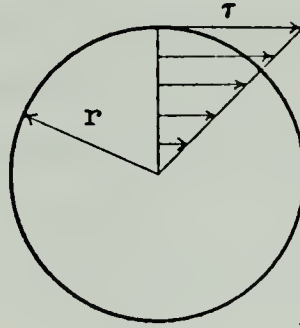


Figure 4. Torsional stress applied to circular cross section.

As before, the bar was considered in two sections of constant cross section and the total angle of twist was the sum of the angles for each section. Therefore the estimate for the entire bar is

$$\theta = \frac{T}{G} \left[ \frac{\ell_1}{J_1} + \frac{\ell_2}{J_2} \right] . \quad (6)$$



### III. METHOD OF STIFFNESS COMPARISON

It is well documented that the deflection of a bar of non-uniform cross section is slightly greater than would be indicated by basic equations (2), (4), and (6). This decreased stiffness is caused by the stress intensification at the point of discontinuity.

One way of accounting for this decreased stiffness is to consider the effect of the stress intensification on the bar as a whole to be the same as the effect of moving the location of the discontinuity. Increasing the length of the smaller portion of the bar and decreasing the length of the larger portion by the same amount would achieve the same effect on its stiffness.

This apparent change in the location of the bar discontinuity was calculated and used as a measure to compare stiffness of bars of different dimensions. The size of this change was defined as the variable " $\Delta$ " and is illustrated in Fig. 5.

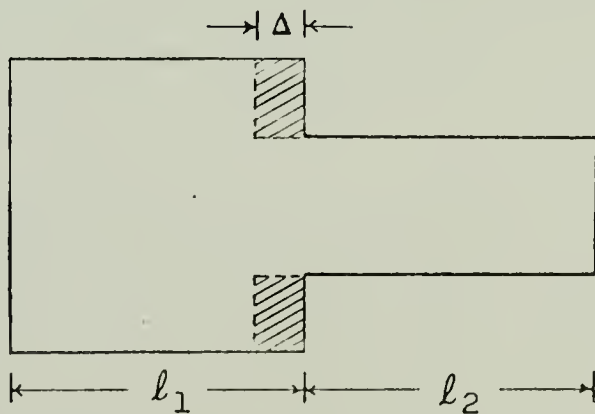


Figure 5. Geometric interpretation of stiffness correction parameter.



To calculate  $\Delta$ , equations (2), (4), and (6) were altered as follows:

$$\delta = \frac{P}{E} \left[ \frac{\ell_1 - \Delta}{A_1} + \frac{\ell_2 + \Delta}{A_2} \right] \quad (7)$$

$$\phi = \frac{M}{E} \left[ \frac{\ell_1 - \Delta}{I_1} + \frac{\ell_2 + \Delta}{I_2} \right] \quad (8)$$

$$\theta = \frac{T}{G} \left[ \frac{\ell_1 - \Delta}{J_1} + \frac{\ell_2 + \Delta}{J_2} \right]. \quad (9)$$

In each loading case, the deflections required to calculate  $\delta$ ,  $\phi$ , and  $\theta$  were determined by digital computer finite element stress analysis. Knowing the load, modulus of elasticity, and physical dimensions of the bar, the parameter  $\Delta$  was determined. The  $\Delta$  parameter is common to equations (7), (8), and (9) and therefore is a means of comparing stiffness corrections for the three types of loading. In addition, it is independent of the load applied because the magnitude of the deflection and the load applied are directly proportional.

Since the  $\Delta$  parameter is a means of correcting for the deflection of a stepped bar under load, it was defined as the "stiffness correction parameter."





## IV. SOFTWARE

### A. BACKGROUND

Before the stiffness correction parameter could be determined, the deflections of the bar under each of the three loading conditions had to be determined. Although photo-elastic analysis and direct strain measurement are suitable for determining the effect of stress concentration, the ideal method for overall stiffness evaluation is the finite element stress analysis.

In very brief and general terms, the finite element method is an advanced numerical method that has been made possible by the high speed digital computer. When applied to structures it can be used to perform two or three dimensional stress analyses. The structure under study is divided into subdivisions called finite elements. Adjacent elements are connected along the entire inter-element boundary. Specific points at regular intervals along the element boundaries are designated and defined as nodal points or nodes. When a load is applied to the structure, the displacements of each of these nodal points are calculated and used to determine the stresses.

For each of the problems, maximum use of existing computer programs was made. For the plane stress analysis of the axial and bending load cases, a program titled PLISOP [2] was used. It was developed at the Naval Postgraduate School, Monterey, California and has been in use for several



years. For the torsional loading case, a program titled TORT 2 [3] was used. It was developed at the University of Wales, Swansea, and had been installed locally but had not been used or completely debugged. In order to study the fourth problem, the axially loaded bar of circular cross section, the capability of PLISOP had to be expanded to perform an axisymmetric stress analysis.

## B. MESH GENERATION

The network of lines describing the division of a structure into finite elements is referred to as a mesh. Normally a finer mesh more accurately describes the physical structure under study and results in a more accurate stress analysis. Unfortunately, increasing the number of subdivisions or elements greatly increases the computational effort involved in the problem solution. As a result, the maximum capabilities of most general purpose digital computers are rapidly reached as meshes are refined.

In many stress analyses, the area of interest is only a small portion of the structure. In these cases the mesh can be very fine in the area of interest and much coarser for the rest of the structure. This minimizes the total number of elements yet achieves accuracy where it is desired. In this study, however, the analysis of the structure as a whole was of interest. Therefore it was desirable to obtain a mesh as uniformly refined as possible within computer program limitations. The only practical means of maximizing accuracy yet minimizing the total number of elements was to



take advantage of symmetry. This was done by dividing the bar in half along the longitudinal axis.

It was found satisfactory to take the lengths  $l_1$ ,  $l_2$  of the two bar segments equal to the larger height dimension  $D$ . This provided a nearly undisturbed stress distribution at both ends of the bar. Thus the stress intensification resulting from the abrupt change of cross section is negligible at the ends of the bar.

Based on these considerations, the stepped bar was represented as shown in Fig. 6. In each loading case the ratio of  $d/D$  and the fillet radius were varied. These variations necessitated minor changes in the mesh representation, however, this general discussion will refer to the arrangement of Fig. 6.

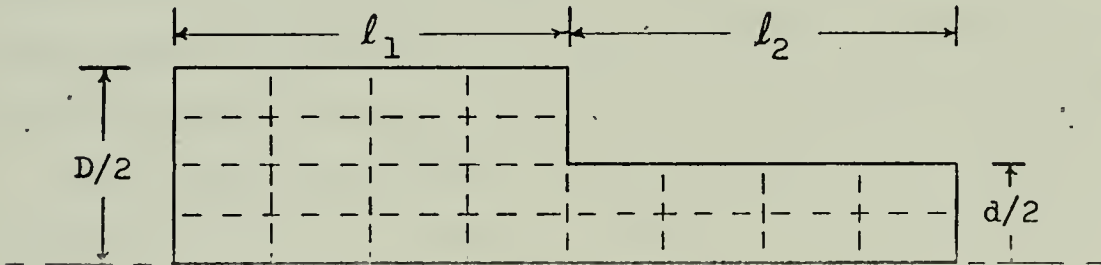


Figure 6. Finite element mesh.

For this basic geometry, the mesh used consisted of twenty-four isoparametric quadrilateral elements. The concept of the isoparametric element requires lengthy explanation and is not considered essential to this development. The reader is referred to chapter eight of Ref. 4, for the background of the isoparametric element. Quadrilateral



elements were used as opposed to triangular elements.

Both of the computer programs used isoparametric quadrilateral elements. Such elements can be linear, quadratic, or cubic. In this study, the only curved portion of the mesh, the fillet, was adequately described by quadratic elements.

The quadratic, isoparametric, quadrilateral element has four corner nodal points, or nodes, and four mid-side nodes. The coordinates of each of these nodes are part of the input data for both the PLISOP and the TORT 2 programs. The task of providing this coordinate data as well as data to describe how the elements fit together is a considerable one. Fortunately, another computer program was developed to perform just this task. This program, titled PLIMEG [5], generates a mesh as specified. It requires only enough geometric data to describe the overall area to be discretized. The directions for use of PLIMEG are contained in the program.

The twenty-four element mesh was chosen as an adequate representation of the region. A later convergence study, which used a finer mesh, confirmed the adequacy of the twenty-four element mesh for this primarily comparative study.

Illustrations of the meshes used for the various geometries are shown in Appendix A.

#### C. COMPUTER PROGRAM EMPLOYED

1. The PLISOP program performs a plane stress or a plane strain analysis by the finite element method. Detailed





directions for its use are contained in the program. The bulk of the input data ~~can be prepared by~~ the mesh generating program, PLIMEG, previously mentioned. The axial and bending effects were achieved by the loads applied and by the boundary conditions imposed.

The load vectors must be derived externally and are applied by specifically defining the load and its direction at particular nodal points in the mesh. Derivation of the force vectors for both axial and bending loading is shown in Appendix B, sections 1 and 2, respectively.

The boundary conditions necessary for the axial loading of the bar half-section shown in Fig. 6 consisted of constraining each node along the bottom surface (bar neutral surface) to freedom of movement in the longitudinal direction only. In addition, one of the corner nodes along this surface was pinned to prevent longitudinal motion as well. For the bending load, the nodes along the bottom surface were free to move in the vertical direction only. The two corner nodes along this surface were pinned to allow only rotational displacement at these two points.

2. The TORT 2 program performs a stress analysis of circular sectioned solids with varying diameter using the finite element method. The directions for its use are contained in a separate booklet accompanying the program. The same meshes were used to represent the stepped bar except the origin of the coordinate system had to be at the lower right corner of the bar. The origin for the mesh used previously for the PLISOP program was at the lower



left corner. A relatively simple computer routine can be used to renumber the nodal point data provided by the PLIMEG program, but the connectivity data was revised by hand.

Loading is applied by specifically assigning values of shear stress at particular nodal points.

3. To study a bar of circular cross section under axial load, an axisymmetric stress analysis capability was required. The most direct way of obtaining this capability was to alter the PLISOP program. Due to the symmetry of a body of revolution, the problem remains mathematically two dimensional. The principal difference between the plane stress and the axisymmetric stress problems is the introduction of a fourth component of stress, the "hoop" stress. The details of the development of the axisymmetric capability are included in Appendix C.

Since the PLISOP program is essentially unchanged by this added capability, the directions for its use are the same. Appendix D contains notes on the axisymmetric capability intended to amplify the directions contained in the program. Appendix E contains a listing of the PLISOP program in its revised form.

As in the plane stress analyses of the axial and bending load cases, the load vectors must also be derived externally for the axisymmetric stress analysis. This derivation is included in Appendix B, section 3.



## V. RESULTS

### A. PRESENTATION OF RESULTS

For each of the loading cases, nine variations of the bar dimensions were analyzed. The dimensions and results were nondimensionalized by dividing each by the dimension,  $D$ , which was held constant throughout the study. The values of the stiffness correction parameter,  $\Delta/D$ , for each of the four problems are presented in tabular form, Tables I - IV, and graphically, Figs. 7 - 10.

From the graphical presentations it is evident that the largest correction parameters are required when there is no fillet. As the fillet radius is increased,  $\Delta/D$  decreases. In addition, as the dimension,  $d$ , is varied with  $r$  held constant, the largest correction is required for the ratio of  $d/D$  equal to one-half.

The negative values of  $\Delta/D$  indicate the bar is stiffer than equations (2), (4), and (6) would show. This is explained by the fact that these equations, as applied, do not take into consideration the increased cross-sectional area resulting from the fillet. The fillet area was not included in the equations for calculating the correction in order to keep the calculations simple and uniform for all cases.

### B. COMPARISON OF THE FOUR CASES

In order to compare the four cases, a plot of  $\Delta/D$  versus  $r/D$  was prepared for each of the three ratios of  $d/D$ . Figures



Table I

$\Delta/D$  for Axial Load  
(rectangular cross section)

$d/D \backslash r/D$	0.25	0.50	0.75
0.0	0.19	0.22	0.16
0.125	0.12	0.15	0.09
0.250	0.04	0.06	0.0

Table II

$\Delta/D$  for Axial Load  
(circular cross section)

$d/D \backslash r/D$	0.25	0.50	0.75
0.0	0.10	0.20	0.12
0.125	0.10	0.13	0.05
0.250	-0.05	0.04	-0.04

Table III

$\Delta/D$  for Bending  
(rectangular cross section)

$d/D \backslash r/D$	0.25	0.50	0.75
0.0	0.07	0.12	0.11
0.125	0.0	0.06	0.04
0.250	-0.09	-0.04	-0.05

Table IV

$\Delta/D$  for Torsion  
(circular cross section)

$d/D \backslash r/D$	0.25	0.50	0.75
0.0	0.03	0.06	0.06
0.125	-0.04	0.0	-0.01
0.250	-0.12	-0.09	-0.09





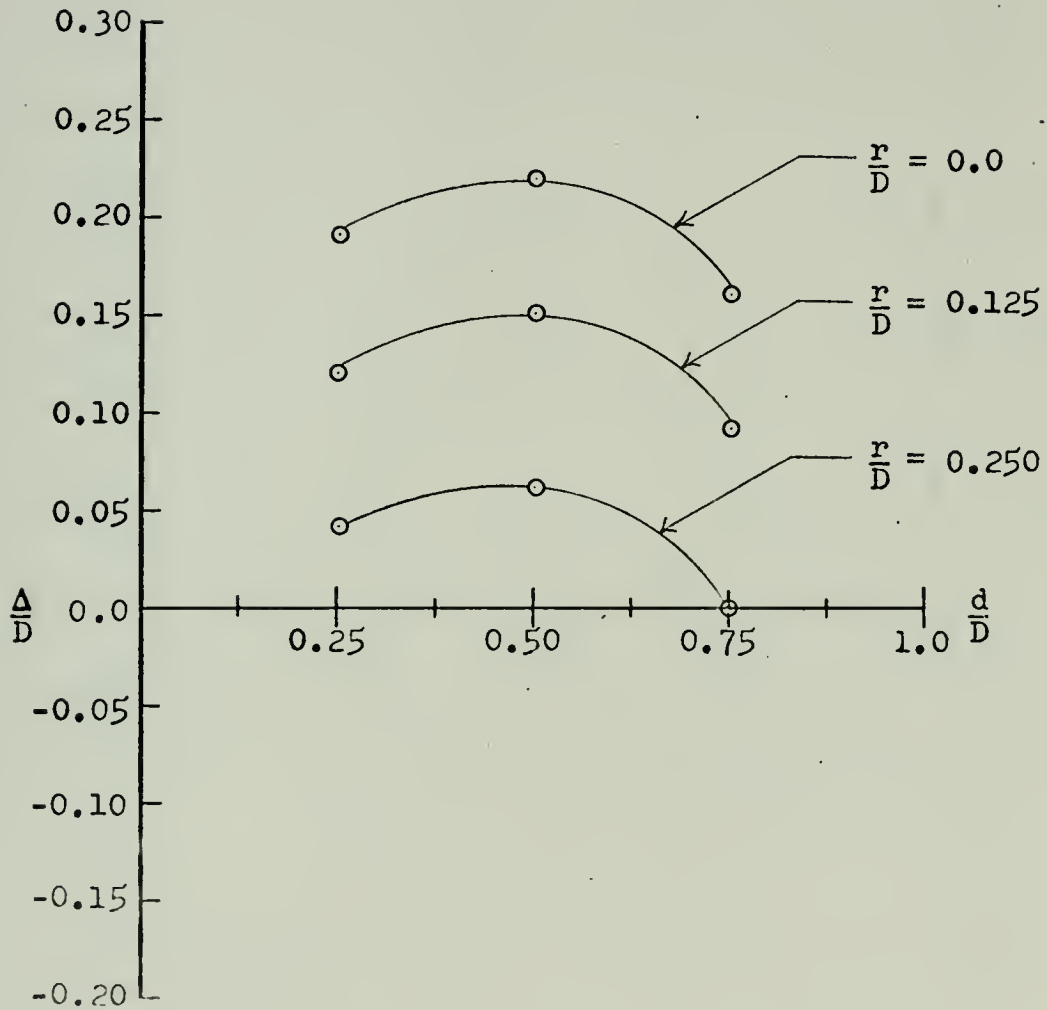
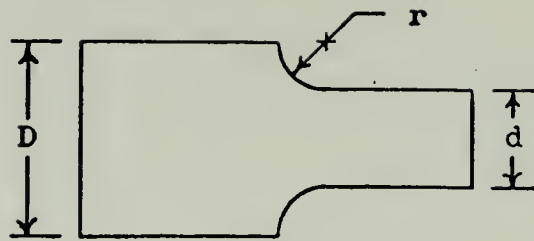


Figure 7. Stiffness correction for axial load (rectangular cross section).



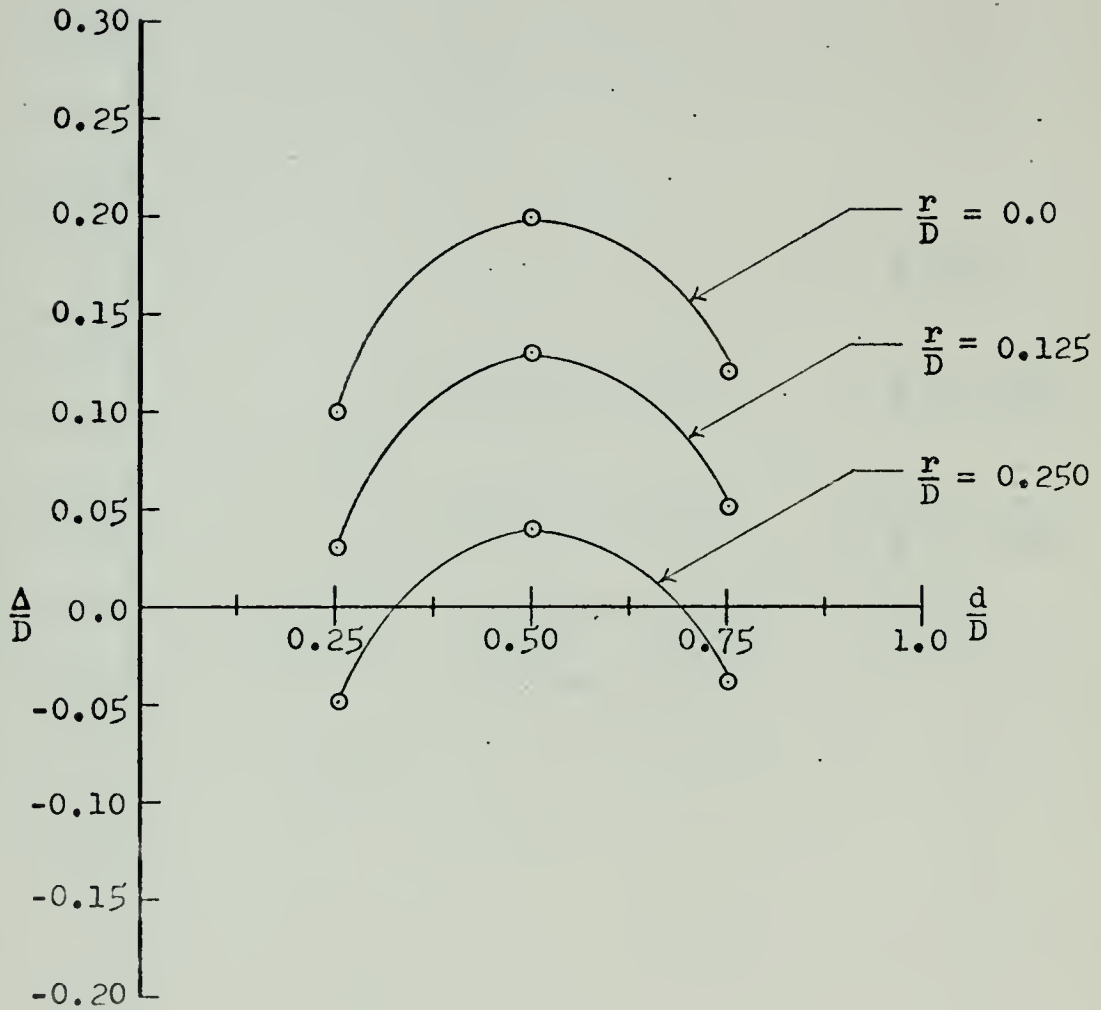
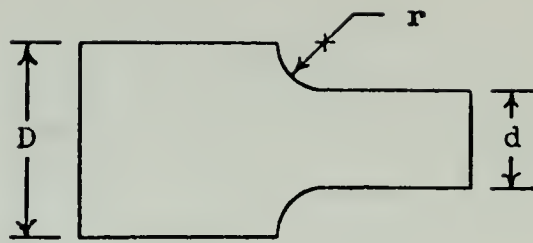


Figure 8. Stiffness correction for axial load (circular cross section).



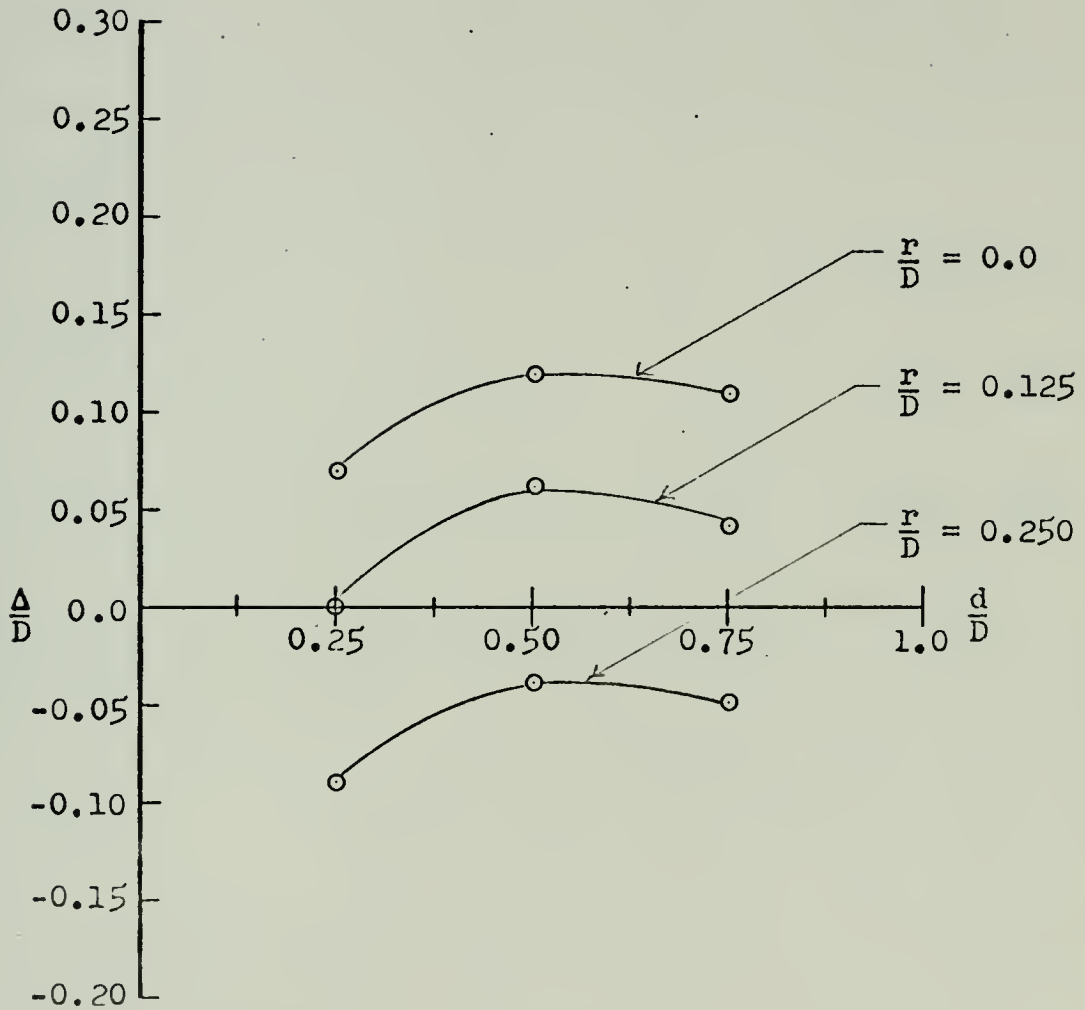
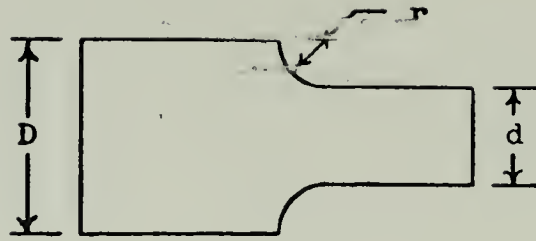


Figure 9. Stiffness correction for bending (rectangular cross section).



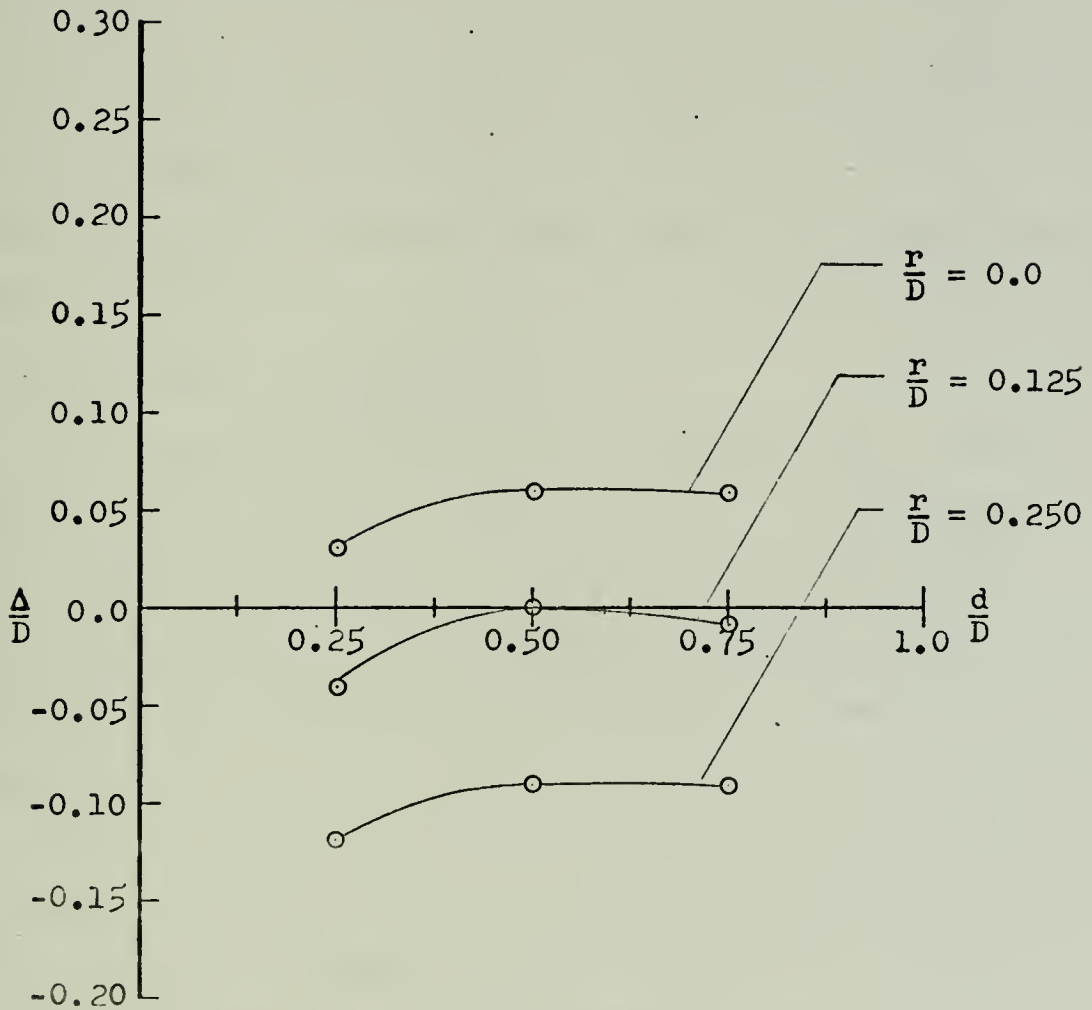


Figure 10. Stiffness correction for torsion (circular cross section).





11, 12, and 13 show the effect on stiffness of the three different types of loading and two types of cross section. The most severe type of loading is clearly axial as indicated by the larger values of  $\Delta/D$ . I. M. Allison [6] also found the axial loading to be the most severe of the three. His conclusions, however, were based on stress concentration factors.

Comparison of the two types of cross section subjected to axial load indicates the circular cross section is stiffer than the rectangular cross section for a particular ratio of  $d/D$ .

#### C. CONVERGENCE AND UNCERTAINTY

The normal methods for proving convergence of a finite element solution are by further refining the mesh or by using higher order elements. Both of these methods were investigated. For the basic bar case ( $D=4$ ,  $d=2$ ,  $r=0$ ) under axial load, the convergence test results are presented in Fig. 14.

These results show the improvement in accuracy gained by using the quadratic rather than the linear elements. Although it can be assumed that cubic elements would give further improvement, other considerations prevailed. Since it was desired to cover a wide range of problems, the additional computational effort required for cubic elements was deemed an unnecessary luxury. Also, since the geometry of the bar was relatively simple, consisting of plane or cylindrical surfaces, cubic elements would not provide the same



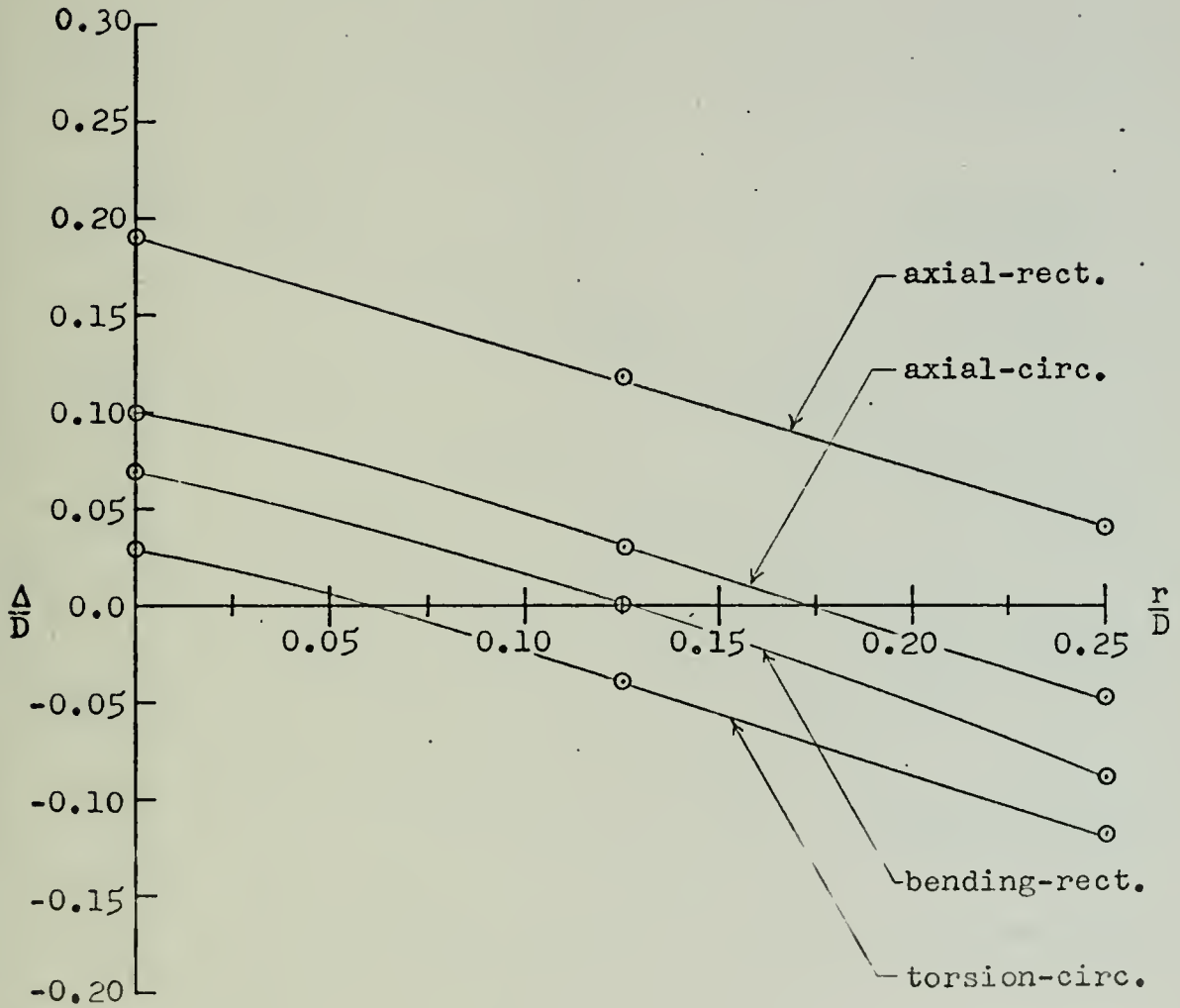
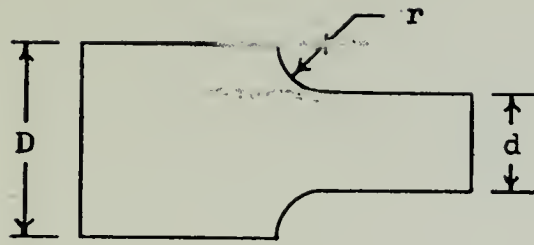


Figure 11. Stiffness correction for various loads with  $d/D = .25$ .



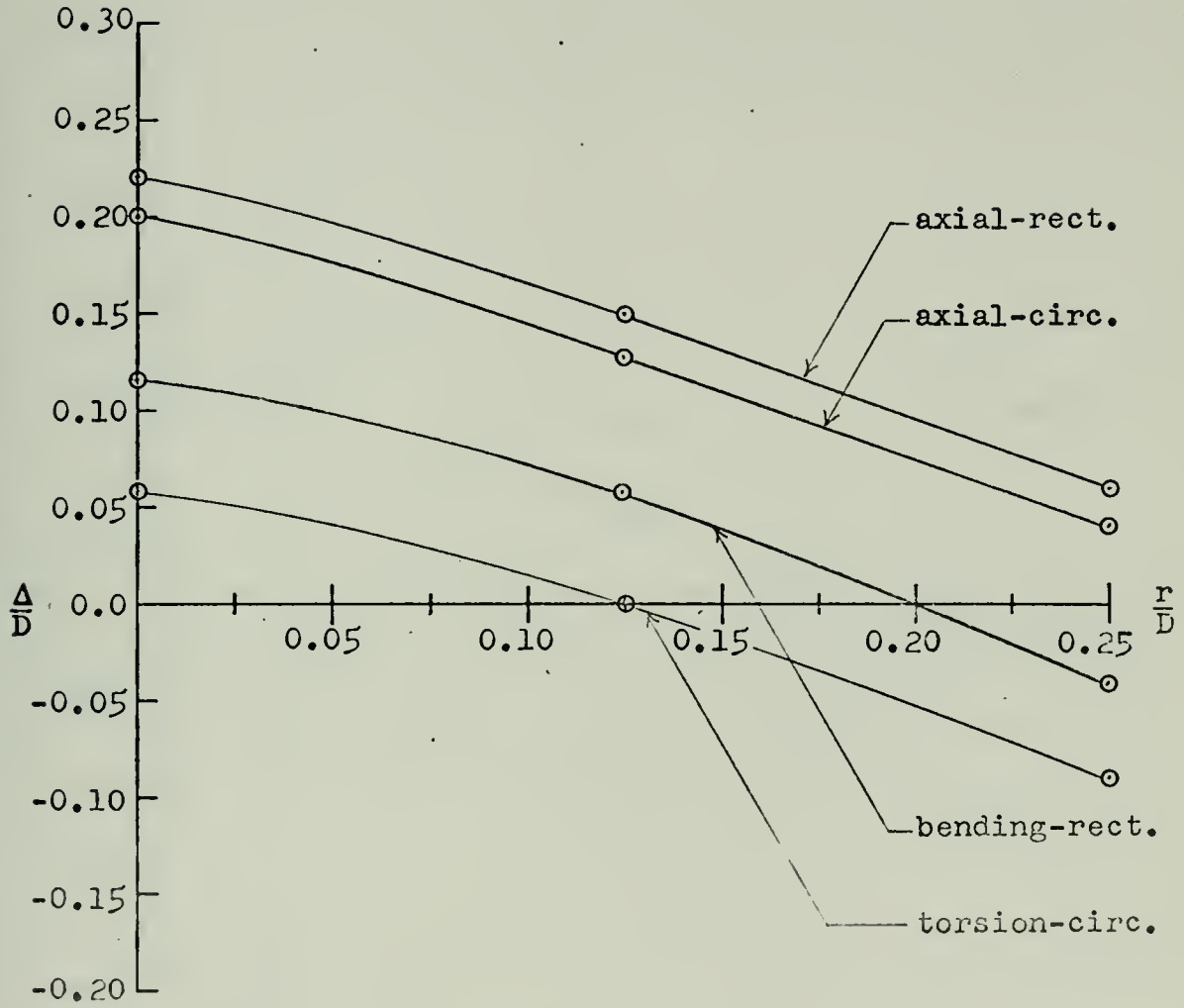
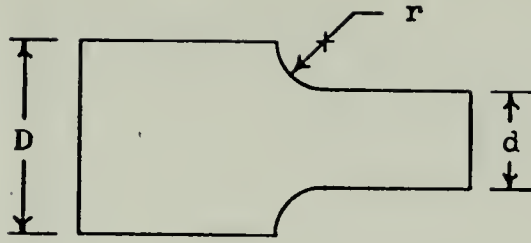


Figure 12. Stiffness correction for various loads with  $d/D = .50$ .



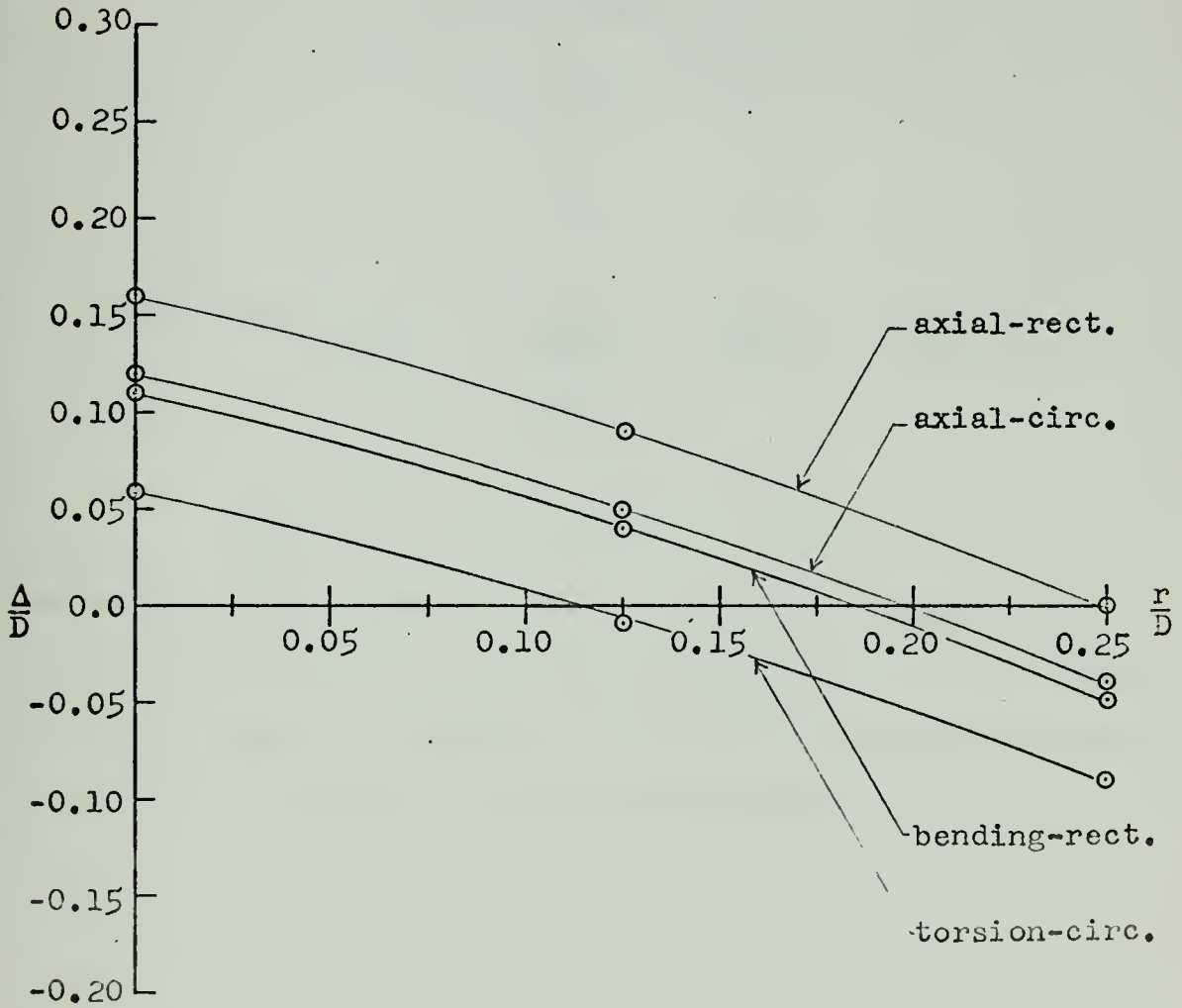
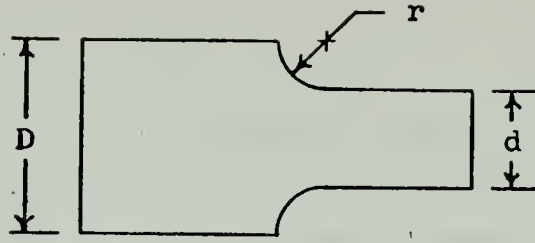


Figure 13. Stiffness correction for various loads with  $d/D = .75$ .





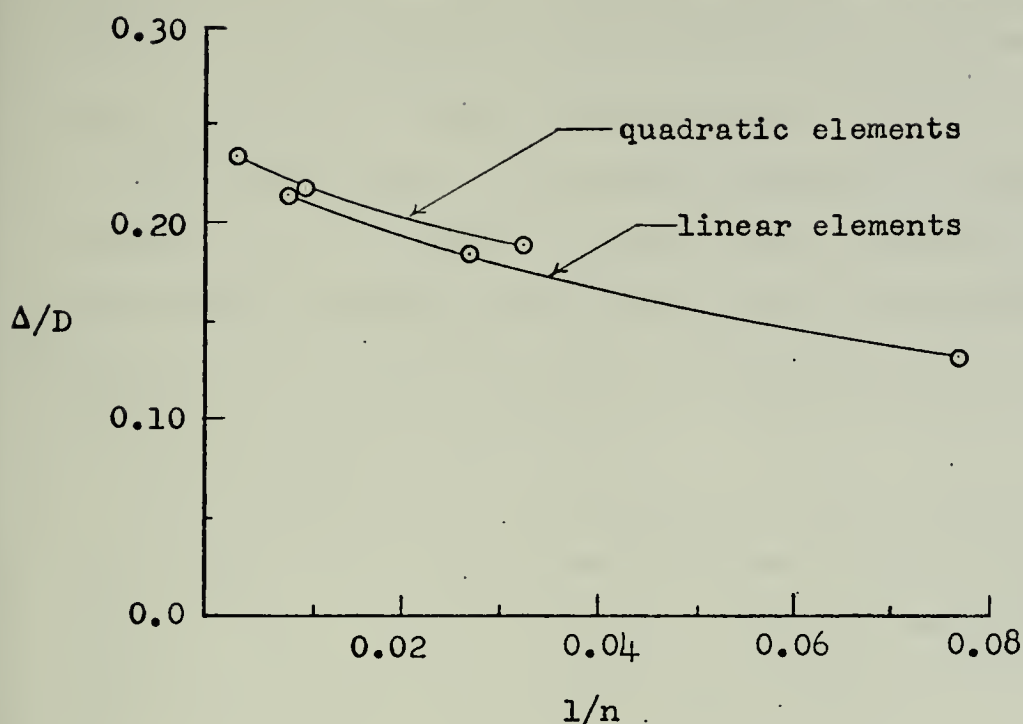


Figure 14.  $\Delta/D$  vs.  $1/(\text{no. of nodes})$ .

percentage improvement that the quadratic elements did.

In order to check the accuracy achieved by mesh refinement with quadratic elements, the PLISOP program limits were altered to accommodate a ninety-six quadratic element mesh. Figure 14 indicates this mesh has come very close to convergence. Based on these results, the uncertainty in the values of  $\Delta/D$  in Tables I - IV is considered to be the difference between the ninety-six element result and the twenty-four element result, rounded to the second decimal place. The uncertainty is therefore  $\pm 0.02$ .

An additional test problem was run to verify that the geometry studied, with dimensions  $\ell_1$  and  $\ell_2$  equal to the



larger height dimension, was adequate to ensure that the stress intensification at the discontinuity did not significantly affect the stress distribution at the ends of the bar. To check this aspect, the length dimensions  $\ell_1$  and  $\ell_2$  were increased to 1.5 times the larger height dimension. The resulting  $\Delta/D$  parameter was within .001 of the corresponding case with the shorter length, thus confirming the sufficiency of the ratios  $\ell_1/D = \ell_2/D = 1.0$ .

The one geometry and loading case which can be compared with Porter's work agrees very favorably. For torsion of a bar with  $d/D = 0.75$  and  $r/D = 0.0$ , the stiffness correction parameters agree to the third decimal place.



## VI. CONCLUSIONS AND RECOMMENDATIONS

### A. CONCLUSIONS

The stiffness correction parameters obtained are useful and applicable in the design of stepped bars. The tables and curves included in Section V can be used with confidence to the first decimal place of  $\Delta/D$  within the range of physical bar dimensions studied.

The results also yield important comparative data for stepped bars of various dimensions under the three types of loading. The following comparative observations were made:

1. The value of  $\Delta/D$  for stepped bars subjected to axial load is larger than the corresponding value for bending or torsion.

2. The stepped bar with ratio  $d/D$  equal to one-half yields a larger value of  $\Delta/D$  than the other ratios studied.

3. Fillets reduce stress intensification at the location of the step and therefore increase the stiffness of the bar.

In addition, it was observed that the localized stress intensification had a negligible effect on the cross-sectional stress distribution at a distance equal to the height of the bar. This illustrates the St. Venant principle of rapid dissipation of localized stresses.

### B. RECOMMENDATIONS

It would be of interest to isolate one loading case and through use of more refined meshes and cubic elements achieve



correction parameters accurate to the third decimal place. In addition, a great deal more comparative information could be gathered with a three dimensional finite element solution program. Both of these would require altering existing computer programs and would greatly increase the computer core storage space required for each run in this study.





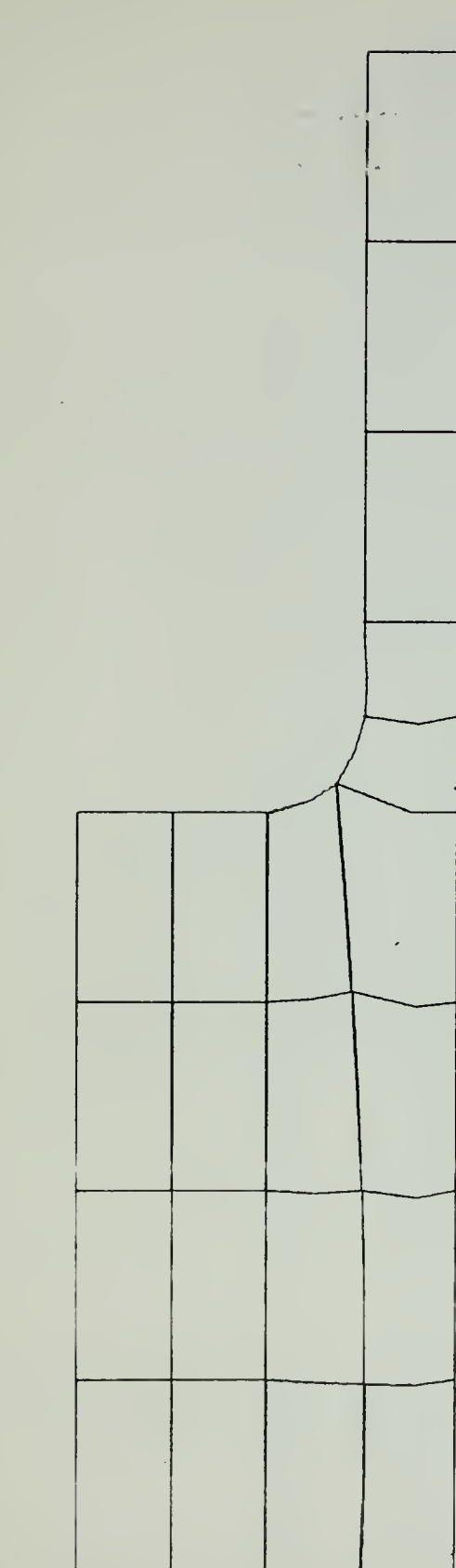


Figure 15.

$d/D = 0.25$

$r/D = 0.0$





$r/D = 0.125$

$d/D = 0.25$

Figure 16.



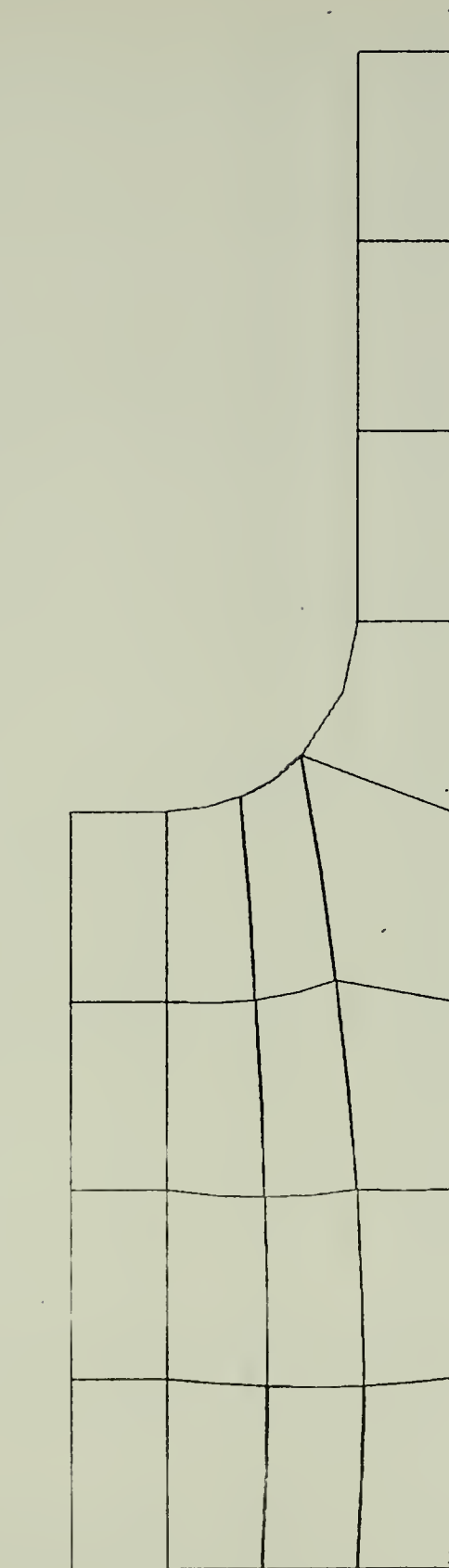


Figure 17.  $d/D = 0.25$   $r/D = 0.250$





Figure 18.  $d/D = 0.50$   $r/D = 0.0$







Figure 19.  $d/D = 0.50$   $r/D = 0.125$



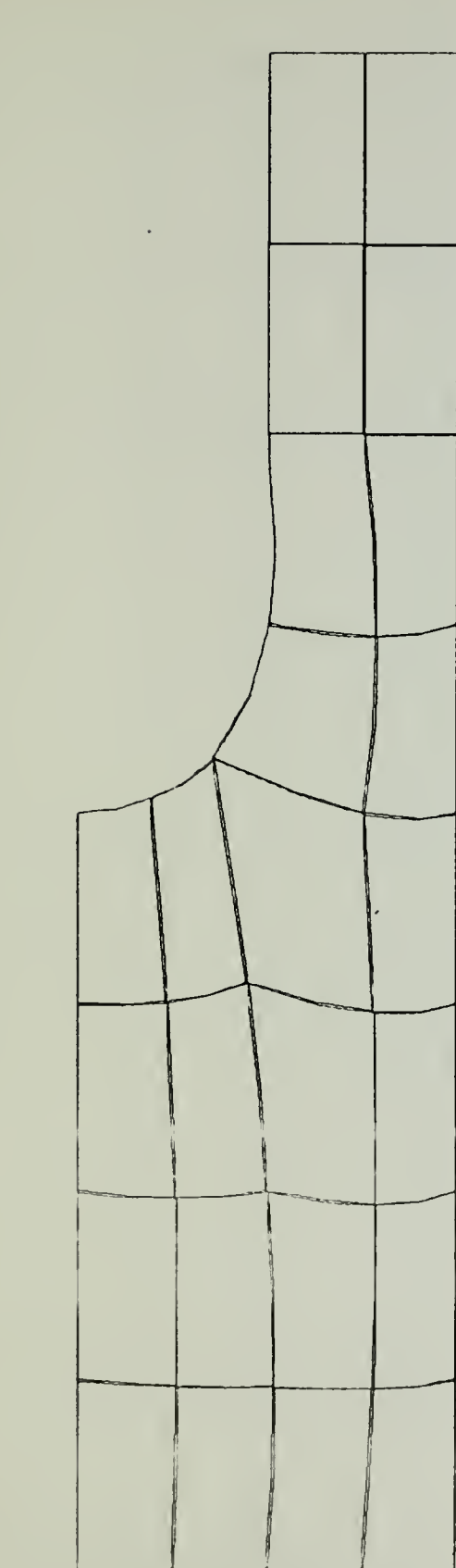


Figure 20.  $d/D = 0.50$   $r/D = 0.250$



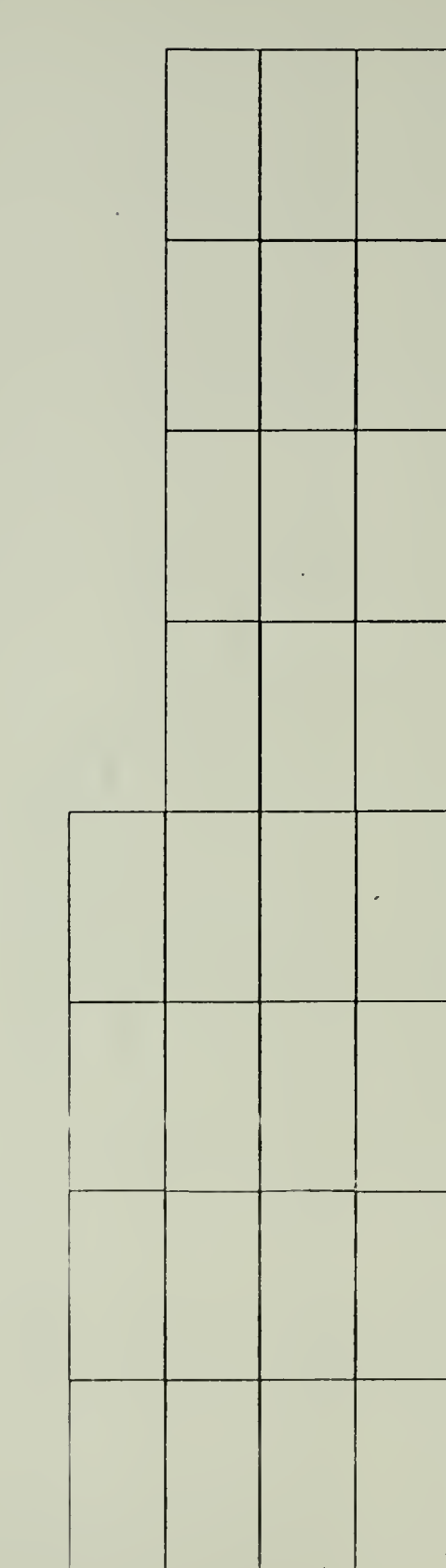


Figure 21.  $d/D = 0.75$   $r/D = 0.0$



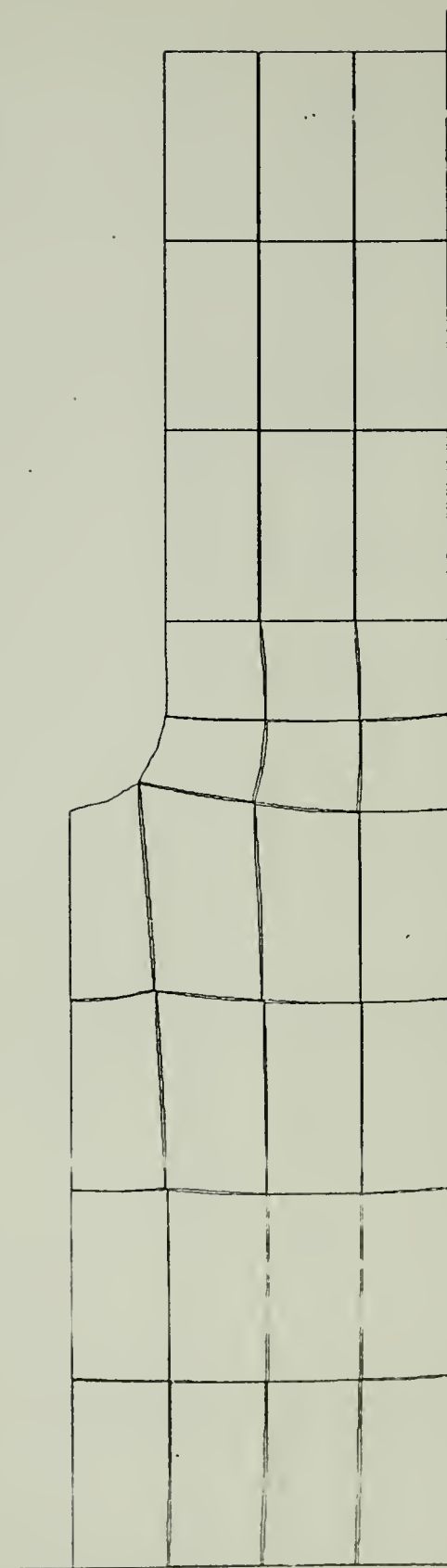


Figure 22.  $d/D = 0.75$   $r/D = 0.125$





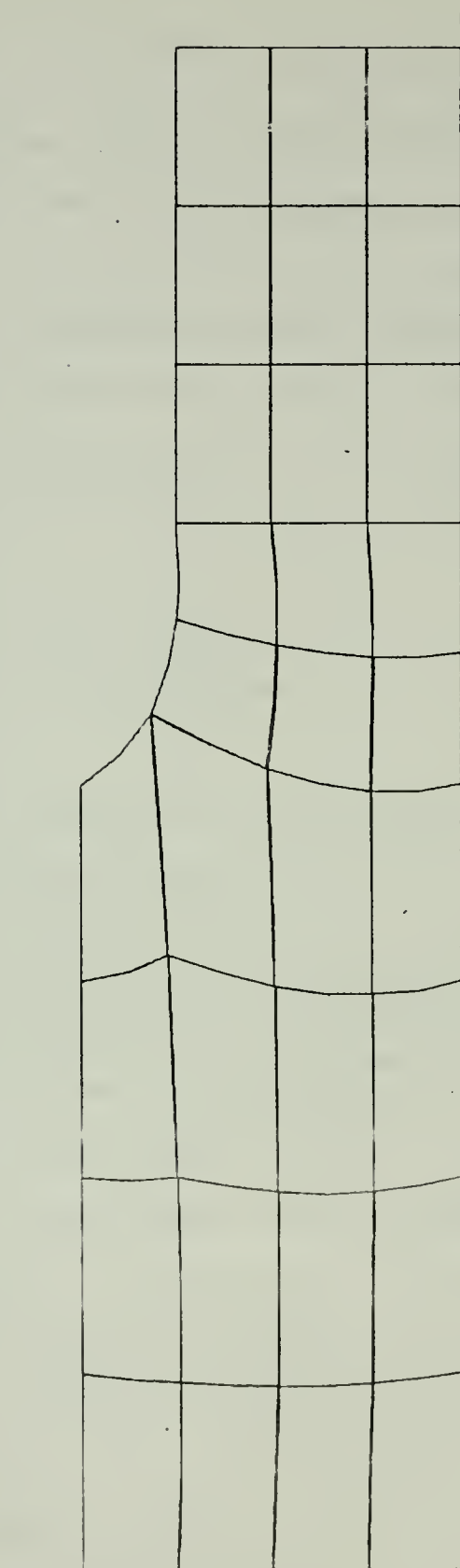


Figure 23.  $d/D = 0.75$   $r/D = 0.250$



## APPENDIX B: DERIVATION OF EQUIVALENT NODAL FORCES

### 1. Plane Stress Analysis of the Axially Loaded Bar

Boundary stresses and distributed loads are converted to equivalent nodal forces by the principle of virtual work. For the case of external stress  $\sigma$  applied along the boundary of an element, the nodal forces are developed as follows:

$$\delta W = [\delta u_i]^T [f_i]^e = \int \sigma \cdot \delta u \cdot d(\text{area})$$

substituting

$$\begin{aligned} \delta u &= [\delta u_i]^T [N_i]^T \\ [f_i]^e &= \int \sigma [N_i]^T d(\text{area}) \end{aligned} \quad (10)$$

where

$\delta W$  = increment of virtual work

$f_i$  = nodal forces

$\sigma$  = applied stress

$\delta u_i$  = incremental nodal displacements

$\delta u$  = the virtual displacement of a typical point on the element surface

$N_i$  = nodal shape functions

$e$  = superscript, denotes element contribution.

The quadratic, isoparametric, quadrilateral element pictured below was used throughout this study. The shape functions are expressed in terms of the local, normalized coordinates  $(\xi, \eta)$ . For loading as shown, the nodal force equations become:



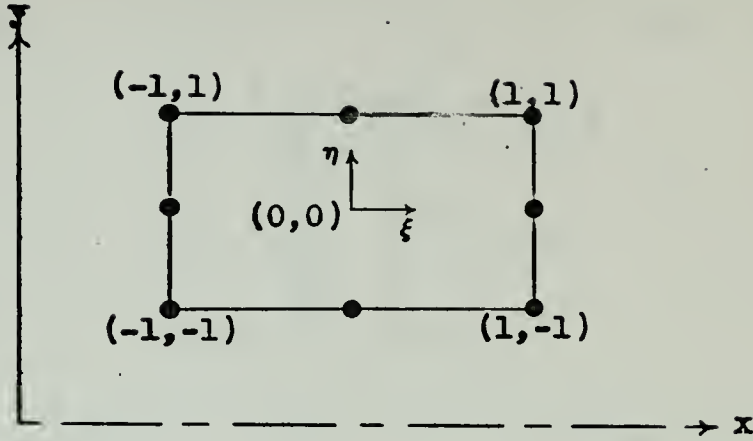


Figure 24. Quadratic, isoparametric, quadrilateral element.

$$\begin{bmatrix} f_3 \\ f_2 \\ f_1 \end{bmatrix} = \int_{-1}^{+1} \sigma \cdot \frac{h}{2} \cdot \begin{bmatrix} N_3 \\ N_2 \\ N_1 \end{bmatrix} d\eta$$

where

$h$  = height of the element

$d(\text{area}) = dy = (h/2)d\eta$  for bar of unit thickness.

Substituting the shape functions and integrating, the result for  $\sigma$  equal constant is:

$$\begin{bmatrix} f_3 \\ f_2 \\ f_1 \end{bmatrix} = \frac{\sigma h}{2} \begin{bmatrix} 1 \\ 4 \\ 1 \end{bmatrix} \quad (11)$$

Where nodes are shared by two adjacent elements, the nodal forces are summed.

## 2. Plane Stress Analysis of a Bar Under Bending Load

The equivalent nodal forces for the linearly varying stress were derived in the same manner as the axially loaded



case except for the applied stress. The linearly varying stress shown on the element surface, shown below, can be

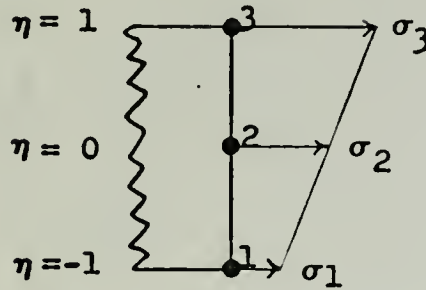


Figure 25. Elemental linearly varying stress distribution.

represented by the equation

$$\sigma = \sigma_1 \left( \frac{1-\eta}{2} \right) + \sigma_3 \left( \frac{1+\eta}{2} \right). \quad (12)$$

Substituting into the equation for nodal forces,

$$\begin{bmatrix} f_3 \\ f_2 \\ f_1 \end{bmatrix} = \int_{-1}^{+1} \left\{ \sigma_1 \left( \frac{1-\eta}{2} \right) + \sigma_3 \left( \frac{1+\eta}{2} \right) \right\} \cdot \frac{h}{2} \cdot \begin{bmatrix} N_3 \\ N_2 \\ N_1 \end{bmatrix} d\eta$$

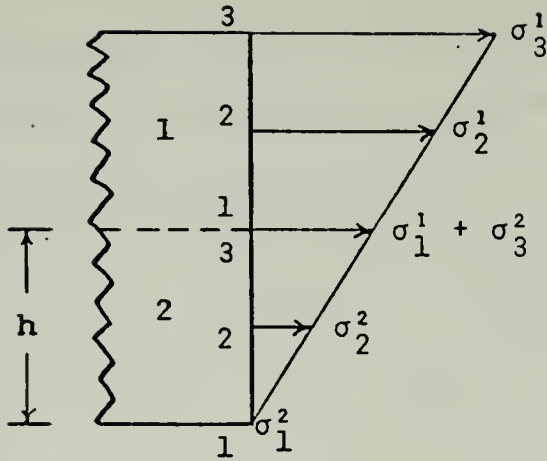
$$\begin{bmatrix} f_3 \\ f_2 \\ f_1 \end{bmatrix} = \frac{h}{6} \begin{bmatrix} \sigma_3 \\ 2\sigma_1 + 2\sigma_3 \\ \sigma_1 \end{bmatrix}. \quad (13)$$

Applying this formula to one end of a particular bar spanned by two elements as shown in Fig. 26 and letting  $\sigma_3^1 = \sigma$ , then  $\sigma_1^1 = \sigma_3^2 = \sigma/2$  and  $\sigma_1^2 = 0$ .

Therefore, the nodal forces along this surface, numbered from top to bottom are:







superscript = element  
number  
subscript = element  
node number

Figure 26. Global bending stress distribution.

$$\begin{bmatrix} F_1 \\ F_2 \\ F_3 \\ F_4 \\ F_5 \end{bmatrix} = \begin{bmatrix} f_3^1 \\ f_2^1 \\ f_1^1 \\ f_2^2 \\ f_1^2 \end{bmatrix} + f_3^2 = \frac{h\sigma}{6} \begin{bmatrix} 1 \\ 3 \\ 1 \\ 1 \\ 0 \end{bmatrix} \quad (14)$$

### 3. Axisymmetric Stress Analysis of the Axially Loaded Bar

In this case, the region associated with an element is the sector of an annulus with a one radian central angle. Figure 27 illustrates the coordinates used with the axisymmetric element and the node numbering used in development below.

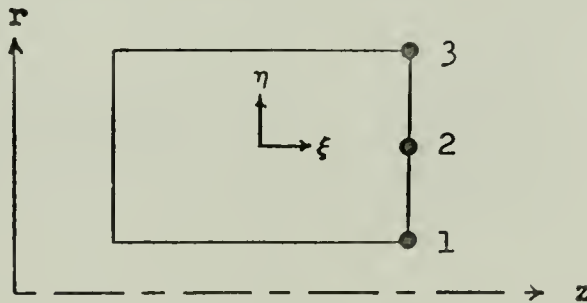


Figure 27. Axisymmetric element.



Beginning with equation (10), the equivalent nodal forces for a uniform external stress are developed as follows:

$$[f_i]^e = \int \sigma \cdot [N_i] d(\text{area}) \quad (10)$$

$$d(\text{area}) = r (1 \text{ radian}) dr = r dr$$

$$r = r_1 N_1 + r_2 N_2 + r_3 N_3$$

$$dr = (r_1 N_1' + r_2 N_2' + r_3 N_3') d\eta$$

where  $N_i' = \partial N_i / \partial \eta$ . Then,

$$dr = \frac{r_3 - r_1}{2} d\eta$$

Therefore,

$$d(\text{area}) = \frac{r_3 - r_1}{2} (r_1 N_1 + r_2 N_2 + r_3 N_3) d\eta$$

Substituting back into equation (10),

$$\begin{bmatrix} f_1 \\ f_2 \\ f_3 \end{bmatrix} = \sigma \cdot \frac{r_3 - r_1}{2} \begin{bmatrix} \int (N_1)^2 d\eta & \int N_1 N_2 d\eta & \int N_1 N_3 d\eta \\ & \int (N_2)^2 d\eta & \int N_2 N_3 d\eta \\ \text{sym.} & & \int (N_3)^2 d\eta \end{bmatrix} \begin{bmatrix} r_1 \\ r_2 \\ r_3 \end{bmatrix}$$

integrating the shape functions with  $\xi=1$ , leaves

$$\begin{bmatrix} f_1 \\ f_2 \\ f_3 \end{bmatrix} = \sigma \cdot \frac{r_3 - r_1}{30} \begin{bmatrix} 4 & 2 & -1 \\ 2 & 16 & 2 \\ -1 & 2 & 4 \end{bmatrix} \begin{bmatrix} r_1 \\ r_2 \\ r_3 \end{bmatrix} \quad (15)$$



## APPENDIX C: DEVELOPMENT OF THE AXISYMMETRIC STRESS CAPABILITY

For an axisymmetrically loaded bar, displacements are limited to the axial and radial directions. In this study these displacements were identified with the letters  $u$  and  $v$ , respectively. Cylindrical coordinates are applicable and are defined in Fig. 28. It can be seen that radial displacements introduce a circumferential component of strain

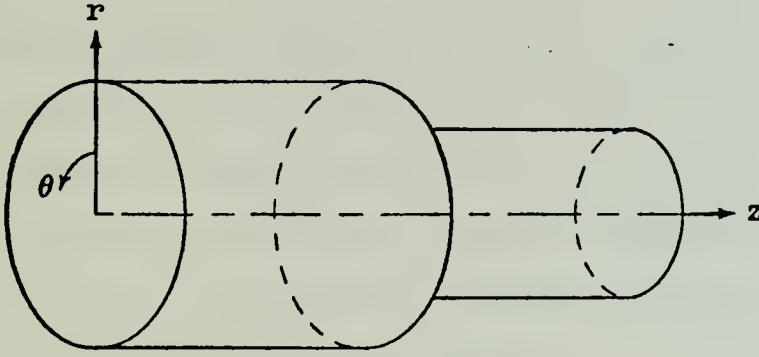


Figure 28 Cylindrical coordinates.

as well as a radial component. For problems of this type, the general strain-displacement relationships, as developed in chapter five of Ref. 4, are

$$[\epsilon] = \begin{bmatrix} \epsilon_z \\ \epsilon_r \\ \epsilon_\theta \\ \gamma_{rz} \end{bmatrix} = \begin{bmatrix} \partial u / \partial z \\ \partial v / \partial r \\ v/r \\ \partial v / \partial z + \partial u / \partial r \end{bmatrix}. \quad (16)$$

The elasticity matrix which links the strains to the stresses is derived from the following stress-strain relationships:

$$\epsilon_z = \frac{1}{E} [\sigma_z - \nu(\sigma_r + \sigma_\theta)]$$

$$\epsilon_r = \frac{1}{E} [\sigma_r - \nu(\sigma_z + \sigma_\theta)]$$



$$\epsilon_{\theta} = \frac{1}{E} [\sigma_{\theta} - \nu(\sigma_r + \sigma_z)]$$

$$\gamma_{rz} = \tau_{rz}/G$$

The resulting elasticity matrix [D] is

$$[D] = \frac{E(1-\nu)}{(1+\nu)(1-2\nu)} \begin{bmatrix} 1 & \nu/(1-\nu) & \nu/(1-\nu) & 0 \\ & 1 & \nu/(1-\nu) & 0 \\ \text{sym.} & & 1 & 0 \\ & & & (1-2\nu)/2(1-\nu) \end{bmatrix}. \quad (17)$$

The finite element formulation of the element stiffness matrix is carried out as in the plane stress problem, except the integration over the volume of the element must take into consideration the fact that the element thickness varies with radius. The element stiffness matrix [k] can therefore be expressed by the equation,

$$[k]^e = \int [B]^T [D] [B] r \, dr \, dz \quad (18)$$

where [B] is the matrix derived from the strain-displacement relationships and defined such that

$$[\epsilon] = [B][\alpha]^e$$

where  $[\alpha]^e$  is the element displacement vector.

The primary changes to the PLISOP program were to incorporate the new [B], [D], and [k] matrices, as defined above. The element shape functions also had to be added, since only their derivatives were included PLISOP.

For further detail on axisymmetric stress analysis by the finite element method, the reader is referred to chapter five of Ref. 4.





#### APPENDIX D: NOTES ON AXISYMMETRIC STRESS ANALYSIS CAPABILITY OF PLISOP

1.  $z$  and  $r$  denote respectively the axial and radial coordinates and  $u$  and  $v$  the corresponding displacements. (In PLISOP,  $z \equiv x$  and  $r \equiv y$ .)

2. The volume of material associated with an element has a thickness equal to the arc subtended by a one radian angle vice the body of revolution usually discussed in most texts. It turns out the only difference is a factor of  $2\pi$ .

3. Since the axisymmetric analysis involves division by  $r$ , there cannot be any nodal points with coordinate  $r=0$ . For nodal points along the centerline, substituting  $r=1 \times 10^{-6}$  suffices to prevent the solution from "blowing up," although the accuracy of stress values near these nodal points is adversely affected.











```

COMMON/SOL/BGK(43,74),ALOAD(434),ABGN
COMMON/INI/NEL,NJT,NMAT,NCLOAD,NPBC,NCON(182,14),NBC(217,2),NSTRESS
1,NGP,LM(12),LJT(12),NTLD,NTBY,NTIN
COMMON/MDIM/MEL,MJT,MMT,MBD
COMMON/ELPL/COORD(217,2),CLOAD(217,2),TITLE(10)
DIMENSION REACT(218,2),NCODE(217)
EQUIVALENCE (BGK(1,1),REACT(1,1))
MEL=182
MJT=217
MMT=10
MBD=74
PI=3.14159265359D0
ZRO=0.0D0
10 NBAND=0
DO 20 I=1,MJT
20 NCODE(I)=0
CALL INPUT
NEQ=2*NJT
NPEL=NCN(1,13)*4
DO 300 I=1,NEL
DO 100 J=1,NPEL
100 LM(J)=NCN(I,J)
NPELM=NPEL-1
DO 200 K=1,NPELM
JK=K+1
DO 200 L=JK,NPEL
NBAND=MAX0(NBAND,IABS(LM(K)-LM(L)))
300 CONTINUE
NBAND=(NBAND+1)*2
IF(NBAND.GT.74) GO TO 6000
DO 350 I=1,NEQ
ALOAD(I)=ZRO
DO 350 J=1,NBAND
350 BGK(I,J)=ZRO
CALL MERGE(NPEL,NEQ)
CALL BCOND(NBAND)
CALL LDLT(NEQ,NBAND)
DO 500 I=1,NPBC
IJT=NBC(I,1)
500 NCODE(IJT)=NBC(I,2)
DO 600 I=1,NJT
II=I*2-1
KODE=NCODE(I)
IF(KODE.EQ.7) GO TO 560
IF((KODE.EQ.5).OR.(KODE.EQ.6)) GO TO 550
ALOAD(II)=CLOAD(I,1)+ALOAD(II)
550 II=II+1
IF((KODE.EQ.4).OR.(KODE.EQ.6)) GO TO 600

```

```

CAN00300
CAN00310
CAN00320
CAN00330
CAN00620
CAN00630
CAN00940
CAN00950
CAN00960
CAN00980
CAN00990
CAN01000
CAN01010
CAN01020
CAN01030
CAN01040
CAN01050
CAN01060
CAN01070
CAN01080
CAN01090
CAN01100
CAN01110
CAN01120
CAN01130
CAN01140
CAN01150
CAN01160
CAN01170
CAN01180
CAN01190
CAN01200
CAN01210
CAN01220
CAN01230
CAN01240
CAN01250
CAN01260
CAN01270
CAN01280
CAN01290
CAN01300

```





```

      ALOAD(II)=CLOAD(I,2)+ALOAD(II)
      GO TO 600
560  ALF=CLOAD(I,2)*PI/180.000
      COSA=DCOS(ALF)
      SINA=DSIN(ALF)
      IIP=II+1
      A1=ALOAD(II)*COSA+ALOAD(IIP)*SINA+CLOAD(I,1)
      A2=ALOAD(IIP)*COSA-ALOAD(II)*SINA
      ALOAD(II)=A1
      ALOAD(IIP)=A2
600  CONTINUE
      CALL SOLV(NEQ,NBAND)
      DO 630 I=1,NPBC
      DO 630 J=1,2
630  REACT(I,J)=ZRO
      CALL DISPL
      WRITE(6,1000)
      DO 700 I=1,NJT
      II=I#2-1
      III=II+1
      I=ALOAD(II),ALOAD(III)
700  WRITE(6,2000) I,ALOAD(II),ALOAD(III)
2000  FORMAT(2X,13,2G15.4)
1000  FORMAT(//,3X,JOINT',1X,' U',12X,' V',/)
      IF(NSTRES.EQ.2) GO TO 1250
      WRITE(6,3000)
      GO TO 750
1250  WRITE(6,1350)
750  DO 800 I=1,NPBC
800  WRITE(6,2000) NBO(I,1),REACT(I,1),REACT(I,2)
3000  REACTIONS,/,3X,JOINT',1X,' RX',12X,' RY',/)
1350  REACTIONS,/,3X,JOINT',1X,' RZ',12X,' RR',/)
      WRITE(6,4000)
4000  FORMAT(//,EQUILIBRIUM CHECK ',/)
      MJP=MJT+1
      WRITE(6,2500) REACT(MJP,1),REACT(MJP,2)
2500  FORMAT(5X,2G15.4)
      CALL STRESS(NPEL,NSTRES)
      GO TO 10
6000  WRITE(6,6500) MBD,NBAND
6500  FORMAT(5X,' MAX. BAND ('',113,'') EXCEEDED, NBAND = ',114)
      STOP
      END
      SUBROUTINE INPUT
      IMPLICIT REAL*8(A-H,O-Z)
      COMMON/INT/NEL,NJ,NMAT,NLOAD,NPBC,NCON(182,14),NBC(217,2),NSTRES
1  COMMON/LM(12),LJT(12),NTLD,NTBY,NTIN
      COMMON/ADIM/DEL,MJT,MMT,MBD
      COMMON/FLPL/COAFD(217,2),CLOAD(217,2),ELCON(10,4),TITLE(10)

```



```

DATA CHK /' STOP
ZRO=0.0D0
PI=3.14159265359D0
READ (5,1000) TITLE
1000 FORMAT (10A8)
IF (TITLE(1).EQ.CHK) STOP
DO 1050 I=1,MJT
DO 1050 J=1,2
NBC(I,J)=0
COARD(I,J)=ZRO
1050 CLOAD(I,J)=ZRO
DO 1060 I=1,MMT
DO 1060 J=1,4
1060 ELCON(I,J)=ZRO
DO 1070 I=1,MEL
DO 1070 J=1,14
1070 NCON(I,J)=0
WRITE(6,1000) TITLE

READ STRUCTURE PARAMETERS
C
C
C
1100 FORMAT(10I5)
READ(5,1100) NEL,NJT,NMAT,NCLOAD,NPBC,NSTRES,NGP,NTLD,NTBY,NTIN
IF(NEL.GT.NEL) GO TO 4300
IF(NJT.GT.NJT) GO TO 4400
IF(NMAT.GT.MMT) GO TO 4500
IF(NCLOAD.GT.MJT) GO TO 4600
IF(NPBC.GT.MJT) GO TO 4700
WRITE (6,1200) NEL,NJT,NMAT,NCLOAD,NPBC,NSTRES,NGP
1200 FORMAT (//,' NUMBER OF ELEMENTS=',I5,/, ' TOTAL NUMBER OF JOINTS=',I5,/, '
1 NUMBER OF MATERIALS=',I5,/, ' NUMBER OF CONCENTRATED LOADS=',I5,/, '
2S=,I5,/, ' NUMBER OF JOINTS WITH BOUNDARY CONDITIONS=',I5,/, '
3E VALUE OF NSTRES=',I5,/, ' NUMBER OF GAUSS POINTS USED ',I5)

READ COORDINATES OF JOINTS AND CONCENTRATED LOADS
C
C
C
IF(NSTRES.EQ.2) GO TO 1250
WRITE (6,1300)
GO TO 1260
1250 WRITE(6,1350)
1260 DO 1400 I=1,NJT
DO 1400 J=1,NJT
I,JT,COORD(IJT,1),COORD(IJT,2),CLOAD(IJT,1),
1 CLOAD(IJT,2),IND
IF(IND.EQ.0) GO TO 1400
ALF=COARD(IJT,2)*PI/180.0D0
COSA=DCOS(ALF)
SINA=DSIN(ALF)
XC=COARD(IJT,1)*COSA
CAN01730
CAN01740
CAN01750
CAN01760
CAN01770
CAN01780
CAN01800
CAN01810
CAN01820
CAN01830
CAN01850
CAN01860
CAN01880
CAN01890
CAN01900
CAN01910
CAN01920
CAN01930
CAN01940
CAN01950
CAN02010
CAN02020
CAN02030
CAN02040
CAN02050
CAN02060
CAN02070
CAN02080
DMD02085
CAN02090
DMD02091
DMD02095
CAN02120
CAN02130
CAN02140
CAN02150
CAN02160
CAN02170
CAN02180
CAN02190

```



```

1400 YC=COORD(IJT,1)*SINA
1500 CONTINUE
1600 FORMAT (///, ' JOINT NUMBER', 5X, 'X COORDINATE', 5X, 'Y COORDINATE', 7X,
1700 1, 'X LOAD', 9X, 'Y LOAD', //)
1800 FORMAT (///, ' JOINT NUMBER', 5X, 'Z COORDINATE', 5X, 'R COORDINATE', 7X,
1900 1, 'Z LOAD', 9X, 'R LOAD', //)
2000 FORMAT (110, 4G15.4, I5)
2100 DO 1600 I=1, NJT
2200 WRITE (6, 1700) I, COORD(I, 1), COORD(I, 2), CLOAD(I, 1), CLOAD(I, 2)
2300 FORMAT (5X, I3, 10X, G14.5, 3X, G14.5, 5X, G14.5, 3X, G14.5)
2400 READ MATERIAL PROPERTIES
2500 DO 1800 I=1, NMAT
2600 READ (5, 1900) IMAT, (ELCON(IMAT, J), J=1, 4)
2700 FORMAT (1110, 4F10.2)
2800 WRITE (6, 2000)
2900 1 ISSON, S RAT. ALPHA
3000 DO 2100 I=1, NMAT
3100 WRITE (6, 2200) I, (ELCON(I, J), J=1, 4)
3200 FORMAT (6X, I13, 1X, 4G15.6)
3300 READ CONNECTIVITY MATRIX
3400 WRITE (6, 2300)
3500 FORMAT (///, ' CONNECTIVITY MATRIX', //, ' EL NO', 59X, ' KIND', ' TYPE', //)
3600 1E, //)
3700 DO 2400 I=1, NEL
3800 READ (5, 2500) IJT, (NCON(IJT, J), J=1, 14)
3900 FORMAT (1514)
4000 DO 2600 I=1, NEL
4100 WRITE (6, 2700) I, (NCON(I, J), J=1, 14)
4200 FORMAT (2X, I3, 14I5)
4300 READ BOUNDARY CONDITION CODES
4400 WRITE (6, 2800)
4500 FORMAT (///, ' BOUNDARY CONDITION CODE', //, 5X, 'JNT NO', 6X, 'CODE', //)
4600 DO 2900 I=1, NPBC
4700 READ (5, 3000) (NBC(I, J), J=1, 2)
4800 FORMAT (2I5)
4900 WRITE (6, 3100) (NBC(I, J), J=1, 2)
5000 FORMAT (5X, I5, 11G)
5100 NPBCM=NPBC-1
5200 DO 4000 K=1, NPBC
5300 DO 4000 I=1, NPBCM

```



```

3600 IF(NBC(I,2).EQ.7) GO TO 3600
      GO TO 4000
      N1=NBC(I,1)
      DO 3800 J=1,NPBCN
        NBC(J,1)=NBC(J+1,1)
        NBC(J,2)=NBC(J+1,2)
        NBC(NPBC,1)=N1
        NBC(NPBC,2)=7
      CONTINUE
4000 READ LOAD VECTOR FROM SERVICE PROGRAM
      C
      C
      IF((NTLD+NTBY+NTIN).EQ.0) RETURN
      DO 4200 I=1,NJT
        READ(5,4100) IJT,CLX,CLY
        FORMAT(5X,115,2G25.16)
        CLOAD(IJT,1)=CLOAD(IJT,1)+CLX
        CLOAD(IJT,2)=CLOAD(IJT,2)+CLY
      CONTINUE
4200 RETURN
4300 WRITE(6,4350) MEL,NEL
4350 FORMAT(5X,' MAX. NUMBER ('',113,'') OF ELEMENTS EXCEEDED, NEL='',114)
      STOP
4400 WRITE(6,4450) MJT,NJT
4450 FORMAT(5X,' MAX. NUMB. ('',113,'') OF JOINTS EXCEEDED, NJT='',114)
      STOP
4500 WRITE(6,4550) MMF,NMAT
4550 FORMAT(5X,' MAX. NUMB. ('',112,'') OF MATERIAL EXCEEDED, NMAT='',114)
      STOP
4600 WRITE(6,4650) MJF,NCLOAD
4650 FORMAT(5X,' MAX. NUMB. ('',113,'') OF C. LOADS EXC., NCLOAD='',114)
      STOP
4700 WRITE(6,4750) MJF,NPBC
4750 FORMAT(5X,' MAX. N. ('',113,'') OF JOINTS WITH BOUND. COND. EXCDED,
      1 NPBC='',114)
      STOP
      END
      SUBROUTINE MERGE(NPEL,NEQ)
      IMPLICIT REAL*8(A-H,O-Z)
      DIMENSION
      COMMON/INT/BCK(434,74),ALOAD(434),ABGN
      COMMON/INT/NEL,NJT,NMAT,NCLOAD,NPBC,NCON(182,14),NBC(217,2),NSTRESS
      1,NGP,LH(12),LJT(12),NTLD,NTBY,NTIN
      COMMON/FLPL/COORD(217,2),CLOAD(217,2),ELCON(10,4),TITLE(10)
      COMMON/COORD(12,2),ELAST(4,4),SS(48,24),SN(48,24)
      REWIND 10
      ZRO=0.0DO
      DO 100 I=1,48

```

CAN02660  
 CAN02670  
 CAN02680  
 CAN02690  
 CAN02700  
 CAN02710  
 CAN02720  
 CAN02730  
 CAN02740  
 CAN02750  
 CAN02760  
 CAN02770  
 CAN02780  
 CAN02790  
 CAN02800  
 CAN02810  
 CAN02820  
 CAN02830  
 CAN02840  
 CAN02850  
 CAN02860  
 CAN02900  
 CAN02910  
 CAN02970  
 CAN03000  
 CAN03010  
 CAN03020  
 CAN03030  
 CAN03040  
 CAN03050  
 CAN03060  
 CAN03070  
 CAN03080  
 CAN03090  
 DMD03100  
 CAN03110  
 CAN03120  
 DMD03130







CAN03140  
CAN03150  
CAN03160  
CAN03170  
DMD03180  
DMD03190  
DMD03200  
DMD03210  
CAN03220  
CAN03230  
CAN03240  
CAN03250  
CAN03260  
CAN03270  
CAN03280  
CAN03290  
CAN03300  
DMD03310  
CAN03320  
CAN03330  
CAN03340  
CAN03350  
CAN03360  
CAN03370  
CAN03380  
CAN03390  
CAN03400  
CAN03410  
CAN03420  
CAN03430  
CAN03440  
CAN03450  
CAN03460  
CAN03470  
CAN03480  
CAN03490  
CAN03500  
CAN03510  
CAN03520  
CAN03530  
CAN03540  
CAN03550  
CAN03560  
CAN03570  
CAN03580  
CAN03590  
CAN03600  
CAN03610

```

DO 100 J=1,24
SS(I,J)=ZERO
100 SN(I,J)=ZERO
DO 200 IK=1,NPEL
DO 110 JJ=1,NPEL
DO 110 JJ=(NCON(IK,JJ)-1)*2
LM(JJ)=(NCON(IK,JJ)-1)*2
NS=4*NPEL
DO 120 I1=1,NPEL
I2=LJT(I1)
DO 120 J1=1,2
COORD(I1,J1)=COORD(I2,J1)
MATN=NCON(IK,I4)
N=NCON(IK,I3)*8
YM=ELCON(MATN,1)
PRIO=ELCON(MATN,2)
TK=ELCON(MATN,4)
IF(NSTRES.GE.1) TK=1.0D0
CALL ELASM(ELAST,YM,PRIO,NSTRES)
CALL QUAD5(STK,AK,B,NS,N,NGP,NSTRES)
WRITE(10) SS,SN
IF(TK.EQ.0.0D0) TK=1.0D0
DO 200 I=1,NPEL
DO 200 J=1,NPEL
DO 200 K=1,2
II=LM(I)+K
KK=2*(I-1)+K
DO 200 L=1,2
JJ=LM(J)+L-I+1
IF(JJ.LE.0) GO TO 200
LL=2*(J-1)+L
BGK(II,JJ)=BGK(I,JJ)+STK(KK,LL)*TK
200 CONTINUE
SUM=ZERO
DO 300 I=1,NEQ
SUM=SUM+BGK(I,1)
ABGN=SUM*1.0D20
300 RETURN
END
SUBROUTINE ELASM(D,E,PR,NN)
IMPLICIT REAL*8(A-H,O-Z)
THIS SUBROUTINE ASSEMBLES THE ELASTIC MATRIX FOR PLANE
STRAIN (NN=1) OR PLANE STRESS (NN=0) OR AXI SYMMETRIC STRESS(NN=2)
DIMENSION D(4,4)
ON=1.0D0
TW=2.0D0
DO 20 I=1,4

```

C  
C



```

DO 20 J=1,4
20 D(I,J)=0.0D0
IF(NN-I) 11,10,12
FORM ELASTIC MATRIX FOR PLANE STRAIN
10 ER=E/((ON+PR)*(ON-TW*PR))
D(1,1)=ER*(ON-PR)
D(1,2)=ER*PR
D(2,1)=D(1,2)
D(2,2)=D(1,1)
D(3,3)=ER*(.5D0-PR)
RETURN
C
11 FORM ELASTIC MATRIX FOR PLANE STRESS
ER=E/(ON-PR**2)
D(1,1)=ER
D(1,2)=ER*PR
D(2,1)=D(1,2)
D(2,2)=D(1,1)
D(3,3)=ER*(1.-PR)/TW
RETURN
C
12 FORM ELASTIC MATRIX FOR AXISYMMETRIC STRESS
ER=(E*((ON-PR))/((ON+PR)*(ON-2.0D0*PR)))
D(1,1)=ER
D(1,2)=ER*(PR/(ON-PR))
D(1,3)=ER*(PR/(ON-PR))
D(2,1)=D(1,2)
D(2,2)=ER
D(2,3)=D(1,2)
D(3,1)=D(1,3)
D(3,2)=D(1,3)
D(3,3)=ER
D(4,4)=ER*((ON-2.0D0*PR)/(2.0D0*(ON-PR)))
RETURN
END
C
QUAD05 IS A NUMERICAL INTEGRATION SUBROUTINE THAT FORMS THE STIFFNESS
MATRIX FOR ANY OF THE THREE QUADRILATERAL ELEMENTS IN THIS FAMILY.
GAUSSIAN QUADRATURE WITH A MAXIMUM OF FIVE ORDINATES IS USED.
THE SUBROUTINE IS CALLED WITH THE FOLLOWING STATEMENT:
CALL QUAD05(STK,AK,SS,SN,NS,N,NGP)
THE CALLING PROGRAM MUST CONTAIN THE FOLLOWING COMMON STATEMENT:
COMMON STK IS AN ARRAY DIMENSIONED NXN THAT WILL CONTAIN THE STIFFNES
MATRIX UPON RETURN TO THE CALLING PROGRAM
SS AND SN ARE THE STRESS AND STRAIN VERSUS NODAL POINT DISPLACE
TRANSFORMATION MATRIX, BOTH ARE DIMENSIONED NSXN WHERE
NS IS 3*NPT AND N IS 2*NPT
(NS IS 4*NPT FOR AXISYMMETRIC PROBLEMS)

```

```

C      QUAD05 IS A NUMERICAL INTEGRATION SUBROUTINE THAT FORMS THE STIFFNESS
C      MATRIX FOR ANY OF THE THREE QUADRILATERAL ELEMENTS IN THIS FAMILY.
C      GAUSSIAN QUADRATURE WITH A MAXIMUM OF FIVE ORDINATES IS USED.
C
C      THE SUBROUTINE IS CALLED WITH THE FOLLOWING STATEMENT:
C      CALL QUAD05(STK,AK,SS,SN,NS,N,NNGP)
C      THE CALLING PROGRAM MUST CONTAIN THE FOLLOWING COMMON STATEMENT:
C      COMMON COORD(12,2), ELAST(4,4)
C      STK IS AN ARRAY DIMENSIONED NXN THAT WILL CONTAIN THE STIFFNESS
C      MATRIX UPON RETURN TO THE CALLING PROGRAM
C      SS AND SN ARE THE STRESS AND STRAIN VERSUS NODAL POINT DISPLACE-
C      MENT TRANSFORMATION MATRIX, BOTH ARE DIMENSIONED NSXN WHERE
C      NS IS 3 (NS IS 4*NPT FOR AXISYMMETRIC PROBLEMS)
C      N IS 4*NPT

```













CAN04910  
CAN04920  
CAN04930  
CAN04940  
CAN04950  
CAN04960  
CAN04970  
CAN04980  
CAN04990  
DMD05000  
CAN05010  
CAN05020  
DMD05030  
DMD05040  
DMD05050  
DMD05060  
CAN05070  
CAN05080  
CAN05090  
CAN05100  
CAN05110  
CAN05120  
CAN05130  
CAN05140  
CAN05150  
CAN05160  
CAN05170  
CAN05180  
CAN05190  
CAN05200  
CAN05210  
CAN05220  
DMD05230  
DMD05240  
CAN05250  
CAN05260  
DMD05270  
CAN05280  
CAN05290  
CAN05300  
CAN05301  
DMD05302  
CAN05303  
DMD05304  
DMD05305  
DMD05306  
DMD05307  
DMD05308

```

400 X=XYL(I,1)
    Y=XYL(I,2)
    GO TO 700
500 X=XYQ(I,1)
    Y=XYQ(I,2)
    GO TO 700
600 X=XYC(I,1)
    Y=XYC(I,2)
700 CALL FORMK(AK,X,Y,B,N,NN)
    DO 800 L=1,4
    DO 800 M=1,N
    AK(L,M)=0.000
    DO 800 JJ=1,4
    AK(L,M)=AK(L,M)+ELAST(L,JJ)*B(JJ,M)
800 II=4*(I-1)
    DO 900 J=1,4
    IJ=II+J
    DO 900 K=1,N
    SS(IJ,K)=AK(J,K)
    SN(IJ,K)=B(J,K)
900 RETURN
1000 CONTINUE
END
SUBROUTINE FORMK(AK,X,Y,B,N,NN)
IMPLICIT REAL*8(A-H,O-Z)
C
C THIS SUBROUTINE FORMS THE STIFFNESS AND THE B MATRIX AS FUNCTIONS OF
C XI AND ETA FOR THE THREE DIFFERENT QUADRILATERAL ELEM. IN THIS FAMILY
C
C
    DIMENSION AJ(2,2),AJIN(2,2),DNX(2,12),W1(2,12),B(4,24)
    1,B1(24,4),AK(24,24),S(12)
    COMMON CQCRD(12,2),ELAST(4,4),SS(48,24),SN(48,24)
C INITIALISE
    ZERO=0.000
    DO 10 I=1,4
    DO 10 J=1,N
    B(I,J)=ZERO
    ONE=1.000
    TWO=2.000
    THR=3.000
    FOUR=4.000
    NINE=9.000
    TEN=10.000
    NPT=N/2
    IGO=N/3
    DO 11 I=1,12

```



```

11 S(I)=0.0D0
   IF(NN.LE.1) GO TO 19
   OPX=ONE+X
   OPY=ONE+Y
   OMX=ONE-X
   OMY=ONE-Y
   GO TO (14,15,16),IGO
C
C   LINEAR SHAPE FUNCTIONS
C
14 S(3)=(OMX*OMY)/FOUR
   S(4)=(OPX*OMY)/FOUR
   S(1)=(OPX*OPY)/FOUR
   S(2)=(OMX*OPY)/FOUR
   GO TO 17
15 CONTINUE
C
C   QUADRATIC SHAPE FUNCTIONS
C
   S(5)=- (OMX*OMY*(X+Y+ONE))/FOUR
   S(6)=(OMX*OPX*OM)/TWO
   S(7)=(OPX*OMY*(X-Y-ONE))/FOUR
   S(8)=(OPX*OPY*OM)/TWO
   S(1)=(OPX*OPY*(X+Y-ONE))/FOUR
   S(2)=(OPX*OMX*OP)/TWO
   S(3)=(OMX*OPY*(-(Y-ONE))/FOUR
   S(4)=(OMX*OPY*OM)/TWO
   GO TO 17
16 CONTINUE
C
C   CUBIC SHAPE FUNCTION IS
   CONST=(-TEN+NINE*(X**TWO+Y**TWO))/32.0D0
   S(7)=OMX*OMY*CONST
   S(8)=(NINE*OMY*CONST+OPX*(ONE-THR*X))/32.0D0
   S(9)=(NINE*OMY*CONST+OPX*(ONE+THR*X))/32.0D0
   S(10)=OPX*OMY*CONST
   S(11)=NINE*OPX*OPY*OMY*(ONE-THR*Y)/32.0D0
   S(12)=NINE*OPX*OPY*OMY*(ONE+THR*Y)/32.0D0
   S(1)=OPX*OPY*CONST
   S(2)=NINE*OPY*OP*(OMX*(ONE+THR*X))/32.0D0
   S(3)=NINE*OPY*OP*(OMX*(ONE-THR*X))/32.0D0
   S(4)=OMX*OMY*CONST
   S(5)=NINE*OMX*OPY*OMY*(ONE+THR*Y)/32.0D0
   S(6)=NINE*OMX*OPY*OMY*(ONE-THR*Y)/32.0D0
   GO TO 17
17 CONTINUE
C
C   FORM (2XNPT) MATRIX OF DERIV. OF THE INTERP. FUNCT. WRT XI AND ETA
C

```

DMD05309  
DMD05310  
DMD05311  
DMD05312  
DMD05313  
DMD05314  
DMD05315  
DMD05316  
DMD05317  
DMD05318  
DMD05319  
DMD05320  
DMD05321  
DMD05322  
DMD05323  
DMD05324  
DMD05325  
DMD05326  
DMD05327  
DMD05328  
DMD05329  
DMD05330  
DMD05331  
DMD05332  
DMD05333  
DMD05334  
DMD05335  
DMD05336  
DMD05337  
DMD05338  
DMD05339  
DMD05340  
DMD05341  
DMD05342  
DMD05343  
DMD05344  
DMD05345  
DMD05346  
DMD05347  
DMD05348  
DMD05349  
DMD05350  
DMD05351  
DMD05352  
DMD05353  
DMD05354  
DMD05355  
CAN05360



```

19 GO TO (20,30,40),IGO
C
C
C   LINEAR FUNCTIONS
20 W1(1,3) = -(ONE-Y) / FOUR
   W1(1,4) = -W1(1,3)
   W1(1,1) = (ONE+Y) / FOUR
   W1(1,2) = -W1(1,1)
   W1(2,3) = -(ONE-X) / FOUR
   W1(2,4) = -(ONE+X) / FOUR
   W1(2,1) = -W1(2,4)
   W1(2,2) = -W1(2,3)
   GO TO 50
30 CONTINUE
C
C
C   QUADRATIC FUNCTIONS
   TXPY = TWO*X*Y
   TXMY = TWO*X-Y
   TYPX = TWO*Y+X
   TYMX = TWO*Y-X
   OMY = ONE-Y
   OPY = ONE+Y
   OPX = ONE+X
   OMX = ONE-X
   W1(1,5) = OMY*TXPY / FOUR
   W1(1,6) = -OMY*X
   W1(1,7) = OMY*TXMY / FOUR
   W1(1,8) = OPY*OMY / TWO
   W1(1,1) = OPY*TXPY / FOUR
   W1(1,2) = -OPY*X
   W1(1,3) = OPY*TXMY / FOUR
   W1(1,4) = -OPY*OMY / TWO
   W1(2,5) = OMX*TYPX / FOUR
   W1(2,6) = -OPX*OMX / TWO
   W1(2,7) = OPX*TYMX / FOUR
   W1(2,8) = -Y*OPX
   W1(2,1) = OPX*TYPX / FOUR
   W1(2,2) = OPX*OMX / TWO
   W1(2,3) = OMX*TYMX / FOUR
   W1(2,4) = -Y*OMX
   GO TO 50
40 CONTINUE
C
C
C   CUBIC FUNCTIONS
   OPX = ONE+X
   OPY = ONE+Y

```

```

CAN05380
CAN05390
CAN05400
CAN05410
CAN05420
CAN05430
CAN05440
CAN05450
CAN05460
CAN05470
CAN05480
CAN05490
CAN05500
CAN05510
CAN05520
CAN05530
CAN05540
CAN05550
CAN05560
CAN05570
CAN05580
CAN05590
CAN05600
CAN05610
CAN05620
CAN05630
CAN05640
CAN05650
CAN05660
CAN05670
CAN05680
CAN05690
CAN05700
CAN05710
CAN05720
CAN05730
CAN05740
CAN05750
CAN05760
CAN05770
CAN05780
CAN05790
CAN05800
CAN05810
CAN05820
CAN05830
CAN05840
CAN05850

```



CAN05860  
 CAN05870  
 CAN05880  
 CAN05890  
 CAN05900  
 CAN05910  
 CAN05920  
 CAN05930  
 CAN05940  
 CAN05950  
 CAN05960  
 CAN05970  
 CAN05980  
 CAN05990  
 CAN06000  
 CAN06010  
 CAN06020  
 CAN06030  
 CAN06040  
 CAN06050  
 CAN06060  
 CAN06070  
 CAN06080  
 CAN06090  
 CAN06100  
 CAN06110  
 CAN06120  
 CAN06130  
 CAN06140  
 CAN06150  
 CAN06160  
 CAN06170  
 CAN06180  
 CAN06190  
 CAN06200  
 CAN06210  
 CAN06220  
 CAN06230  
 CAN06240  
 CAN06250  
 CAN06260  
 CAN06270  
 CAN06280  
 CAN06290  
 CAN06300  
 CAN06310  
 CAN06320  
 CAN06330

OMX=ONE-X  
 OMY=ONE-Y  
 TPTMNX=3.000+2.000\*X-9.000\*X\*X  
 TPTMNX=3.000+2.000\*X-9.000\*X\*X  
 TPTMNX=3.000+2.000\*X-9.000\*X\*X  
 TPTMNX=3.000+2.000\*X-9.000\*X\*X  
 TYPO=3.000\*X+ONE  
 TYPO=3.000\*X+ONE  
 TXPO=3.000\*X+ONE  
 TXPO=3.000\*X+ONE  
 TMTPEX=10.000-27.000\*X\*X+18.000\*X-9.000\*X\*X  
 TMTPEX=10.000-27.000\*X\*X+18.000\*X-9.000\*X\*X  
 TMTPEY=10.000-9.000\*X\*X+18.000\*X-9.000\*X\*X  
 TMTMEY=10.000-9.000\*X\*X+18.000\*X-9.000\*X\*X  
 TTT=32.000  
 TTT=32.000/9.000  
 W1(1,7)=OMY\*TM1PEX/TTT  
 W1(1,8)=-TPTMNX\*OMY/TTT  
 W1(1,9)=TPTMNX\*OMY/TTT  
 W1(1,10)=-OMY\*TM1PEX/TTT  
 W1(1,11)=-OMY\*OMY\*TYPO/TTT  
 W1(1,12)=CPY\*OMY\*TYPO/TTT  
 W1(1,13)=-CPY\*TM1PEX/TTT  
 W1(1,14)=-TPTMNX\*OMY/TTT  
 W1(1,15)=-OMY\*OMY\*TYPO/TTT  
 W1(1,16)=OMX\*TM1PEY/TTT  
 W1(2,8)=CPX\*OMX\*TXPO/TTT  
 W1(2,9)=-CPX\*OMX\*TXPO/TTT  
 W1(2,10)=OPX\*TM1PEY/TTT  
 W1(2,11)=-TPTMNX\*OPX/TTT  
 W1(2,12)=TPTMNX\*OPX/TTT  
 W1(2,13)=-OPX\*TM1PEY/TTT  
 W1(2,14)=OPX\*OMX\*TXPO/TTT  
 W1(2,15)=-CPX\*OMX\*TXPO/TTT  
 W1(2,16)=OMX\*TM1PEY/TTT  
 W1(2,6)=-OMX\*TM1PEY/TTT  
 50 CONTINUE

C FORM JACOBIAN OF THE TRANSFORMATION IN AJ(I,J)  
 C  
 C

DO 100 I=1,2  
 DO 100 J=1,2  
 AJ(I,J)=ZERO  
 DO 100 K=1,NPT





```

100 AJ(I,J)=AJ(I,J)+W1(I,K)*COORD(K,J)
C
C CALCULATE DETERMINANT OF THE JACOBIAN
C
C DTJ=AJ(1,1)*AJ(2,2)-AJ(1,2)*AJ(2,1)
C
C INVERT JACOBIAN IN AJIN
C
C AJIN(1,1)=AJ(2,2)/DTJ
C AJIN(1,2)=-AJ(1,2)/DTJ
C AJIN(2,1)=-AJ(2,1)/DTJ
C AJIN(2,2)=AJ(1,1)/DTJ
C
C FORM (2XNPT) MATRIX OF DERIVATIVES OF INTERP. FUNCT WRT X AND Y
C
C DO 200 I=1,2
C DO 200 J=1,NPT
C DNX(I,J)=ZERO
C DO 200 K=1,2
C 200 DNX(I,J)=DNX(I,J)+AJIN(I,K)*W1(K,J)
C
C FORM B(I,J) MATRIX
C
C IF(NN.LE.1) GO TO 250
C R=0.0D0
C DO 650 L=1,NPT
C R=R+S(L)*COORD(L,2)
C 650 CONTINUE
C DO 230 I=1,NPT
C IOD=2*I-1
C IEV=2*I
C B(1,IOD)=DNX(1,I)
C B(2,IEV)=DNX(2,I)
C B(3,IEV)=S(1)/R
C B(4,IEV)=DNX(1,I)
C 230 B(4,IOD)=DNX(2,I)
C GO TO 400
C 250 DO 300 I=1,NPT
C IOD=2*I-1
C IEV=2*I
C B(1,IOD)=DNX(1,I)
C B(2,IEV)=DNX(2,I)
C B(3,IEV)=DNX(1,I)
C 300 B(3,IOD)=DNX(2,I)
C
C FORM STIFFNESS BY THE CONGRUENT TRANSFORMATION BT*D*B
C
C 400 DO 500 I=1,N

```

CAN06340  
 CAN06350  
 CAN06360  
 CAN06370  
 CAN06380  
 CAN06390  
 CAN06400  
 CAN06410  
 CAN06420  
 CAN06430  
 CAN06440  
 CAN06450  
 CAN06460  
 CAN06470  
 CAN06480  
 CAN06490  
 CAN06500  
 CAN06510  
 CAN06520  
 CAN06530  
 CAN06540  
 CAN06550  
 DMD06551  
 DMD06552  
 DMD06553  
 DMD06554  
 DMD06555  
 DMD06556  
 DMD06557  
 DMD06558  
 DMD06559  
 DMD06560  
 DMD06561  
 DMD06562  
 DMD06563  
 DMD06564  
 DMD06565  
 CAN06570  
 CAN06580  
 CAN06590  
 CAN06600  
 CAN06610  
 CAN06620  
 CAN06630  
 CAN06640  
 CAN06650  
 CAN06660  
 CAN06670



```

CAN06680
CAN06690
CAN06700
CAN06710
CAN06720
CAN06730
CAN06740
CAN06750
CAN06760
DMD06765
DMD06770
DMD06775
CAN06780
CAN06790
CAN06800
CAN06810
CAN06820
CAN06830
CAN06840
CAN06850
CAN06860
CAN06870
CAN06880
CAN06890
CAN06900
CAN06910
CAN06920
CAN06930
CAN06940
CAN06950
CAN06960
CAN06970
CAN06980
CAN06990
CAN07000
CAN07010
CAN07020
CAN07030
CAN07040
CAN07050
CAN07060
CAN07070
CAN07080
CAN07090
CAN07100
CAN07110
CAN07120
CAN07130

DO 500 J=1,4
  B1(I,J)=ZERO
DO 500 K=1,4
  B1(I,J)=B1(I,J)+B (K,I)*ELAST(K,J)
500
DO 600 I=1,N
  DO 600 J=1,N
    AK(I,J)=ZERO
    AK(I,J)=AK(I,J)+B1(I,K)*B(K,J)
600 IF(NN.EQ.2) GO TO 660
  R=1.0D0
DO 700 I=1,N
  DO 700 J=1,N
    AK(I,J)=((AK(I,J)+AK(J,I))/2.0D0)*DIJ*R
700 AK(J,I)=AK(I,J)
  RETURN
END
SUBROUTINE LDLI(N,M)
  IMPLICIT REAL*8(A-H,O-Z)
  COMMON/SOL/A(434,74),B(434),ABGN
  ***** THIS SUBROUTINE DECOMPOSES THE COEFFICIENT MATRIX A* OF THE LINEAR
  ***** BANDED SYMMETRICAL SYSTEM (A*)(X) = (B), INTO THE PRODUCT (L)(D)(LT)
  ***** THE UPPER BAND ONLY IS USED, AND IT MUST BE STORED IN A RECTANGULAR
  ***** ARRAY (A) WITH ALL ITS DIAGONAL ELEMENTS AND THE FIRST COLUMN
  ***** MATRIX (A) IS DESTROYED IN THE PROCESS AND THE RESULTS RETURNED IN
  ***** THE SAME ARRAY. MATRIX (D) IS PUT IN THE FIRST COLUMN AND THE REST
  ***** OF THE MATRIX CONTAINS THE ELEMENTS OF THE UNIT TRIANGULAR MATRIX (L
  ***** IN BANDED FORM WITHOUT ITS IMPLIED UNIT DIAGONAL ELEMENTS.
  A IS THE NAME OF THE COEFFICIENT MATRIX
  N IS THE NUMBER OF EQUATIONS IN THE SYSTEM
  M IS THE HALF BAND WIDTH OF THE SYSTEM
  CODED BY GILLES CANTIN, NAVAL POSTGRADUATE SCHOOL, MAY 1972
  *****
  AN=N
  APZRO=ABGN*1.0D-30/AN
  AVSN=APZRO/ABGN
  ZRO=0.0D0
  NM=N-1
  DO 300 I=1,NM
    DIAG=A(I,I)
    IF(DIAG.EQ.ZRO) GO TO 400
    IF(DIAG.LE.APZRO(I)) WRITE(6,2000) I
    DO 100 J=2,M
      IF(DABS(A(I,J)).LE.AVSN) A(I,J)=0.0D0
100 A(I,J)=A(I,J)/DIAG
  2000
  *****

```



```

CAN071140
CAN071150
CAN071160
CAN071170
CAN071180
CAN071190
CAN07200
CAN07210
CAN07220
CAN07230
CAN07240
CAN07250
CAN07260
CAN07270
CAN07280
CAN07290
CAN07300
CAN07310
CAN07320
CAN07330
CAN07340
CAN07350
CAN07360
CAN07370
CAN07380
CAN07390
CAN07400
CAN07410
CAN07420
CAN07430
CAN07440
CAN07450
CAN07460
CAN07470
CAN07480
CAN07490
CAN07500
CAN07510
CAN07520
CAN07530
CAN07540
CAN07550
CAN07560
CAN07570
CAN07580
CAN07590
CAN07600
CAN07610

DO 300 J=2,M
L=I+J-1
IF(L.GT.N) GO TO 300
AA=A(I,J)*DIAG
IF(AA.EQ.ZRO) GO TO 300
DO 200 K=J,M
ML=I+K-J
A(L,ML)=A(L,ML)-AA*A(I,K)
200 CONTINUE
300 RETURN
400 WRITE(6,1000) I
1000 STOP
2000 FORMAT(//,5X,' MATRIX IS SINGULAR ',I5)
1 INUES, ' 115,/,5X,' RESIDUAL ITERATION MAY YIELD ERRONEOUS RESULTS
2 //)
END
SUBROUTINE SOLV(N,M)
IMPLICIT REAL*8(A-H,O-Z)
COMMON/SOL/A(434),B(434),ABGN
*****
THIS SUBROUTINE PERFORMS A FORWARD SUBSTITUTION, FOLLOWED BY A
BACKWARD SUBSTITUTION FOR THE SYSTEM (A*) X=(B), AFTER THE
MATRIX (A) HAS BEEN DECOMPOSED BY THE SUBROUTINE LDLT
*****
A IS THE NAME OF THE DECOMPOSED MATRIX OF COEFFICIENT
B IS THE NAME OF THE COLUMN LOAD VECTOR OR RIGHT HAND
N IS THE ANSWER ARE RETURNED IN THIS VECTOR UPON EXIT
M IS THE NUMBER OF EQUATIONS IN THE SYSTEM
AFTER ONE CALL TO LDLT, ONE CALL OF SLV PER LOAD VECTOR IS REQUIRED
CODED BY GILLES C/NTIN, NAVAL POSTGRADUATE SCHOOL, MAY 1972
*****
NM=N-1
DO 100 I=1,NM
BI=B(I)
DO 100 J=2,M
L=I+J-1
IF(L.GT.N) GO TO 100
B(L)=B(L)-A(I,J)*BI
100 CONTINUE
DO 200 I=1,N
B(I)=B(I)/A(I,1)
DO 300 L=2,N
IR=N-L+1
BIRP=B(IR+1)

```



```

220 CONTINUE
5000 FORMAT(5X,I5,6G12.4)
4000 FORMAT(//,2X,'S-T-R-E-S-S-E-S / S-T-R-A-I-N-S FOR ELEMENT',I3X,
1,7X,'JOINT',I1X,'SIG X ',6X,'SIG Y ',7X,'TAU ',7X,'EPS
2,7X,'EPS Y ',7X,'GAMMA ',//)
ICT=0
DO 300 I2=1,NPEL
I2A=NCON(I,I2)
DO 250 J2=1,4
ICT=ICT+1
SSJNT(I2A,J2)=SSL(ICT)+SSJNT(I2A,J2)
SNJNT(I2A,J2)=SNL(ICT)+SNJNT(I2A,J2)
SNJNT(I2A,7)=SNJNT(I2A,7)+1.
IF(NN-GE.2) GO TO 4500
DO 500 I3=1,NJT
SCNT=SNJNT(I3,7)
DO 400 J3=1,3
SSJNT(I3,J3)=SSJNT(I3,J3)/SCNT
SNJNT(I3,J3)=SNJNT(I3,J3)/SCNT
GAU=SSJNT(I3,3)
SXPSY=((SSJNT(I3,1))+SSJNT(I3,2))/2.0D0
SXMSY=((SSJNT(I3,1))-SSJNT(I3,2))/2.0D0
AINT=DSQRT(SXMSY*SXMSY+GAU*GAU)
SSJNT(I3,4)=SXPSY+AINT
SSJNT(I3,5)=SXPSY-AINT
SSJNT(I3,6)=((SSJNT(I3,4))-SSJNT(I3,5))/2.0D0
IF(DABS(SXMSY).LE.0.00001D0) GO TO 420
RAN=-GAU/SXMSY
IF(DABS(RAN).LE.0.01D0) GO TO 450
RAN=DATAN(RAN)
GO TO 450
420 RAN=DSIGN(PI,GAU)/2.0D0
450 SSJNT(I3,7)=RAN*180.0D0/(2.0D0*PI)
GAU=SNJNT(I3,3)
SXPSY=((SNJNT(I3,1))+SNJNT(I3,2))/2.0D0
SXMSY=((SNJNT(I3,1))-SNJNT(I3,2))/2.0D0
AINT=DSQRT(SXMSY*SXMSY+GAU*GAU)
SNJNT(I3,4)=SXPSY+AINT
SNJNT(I3,5)=SXPSY-AINT
SNJNT(I3,6)=((SNJNT(I3,4))-SNJNT(I3,5))/2.0D0
SNJNT(I3,7)=SSJNT(I3,7)
WRITE(6,1000)
DO 600 I=1,NJT
600 WRITE(6,2000) I,(SSJNT(I,J),J=1,7)
2000 FORMAT(5X,I5,6G12.4,5X,I6I2.4)
WRITE(6,3000)
DO 700 I=1,NJT
700 WRITE(6,2000) I,(SNJNT(I,J),J=1,6),SSJNT(I,7)

```







```

1000 FORMAT(//,1X, ' A-V-E-R-A-G-E S-T-R-E-S-S-E-S AT THE JOINTS', CAN08570
1 //,5X, ' JOINT',1X, 'SIG X',6X, 'SIG Y',7X, 'TAU',7X, 'S.MAX', CAN08580
2,7X, 'S.MIN',7X, 'T.MAX',12X, 'TET(DEG.)',//) CAN08590
3000 FORMAT(//,1X, ' A-V-E-R-A-G-E S-T-R-A-I-N-S AT THE JOINTS', CAN08600
1 //,5X, ' JOINT',1X, 'EPS X',6X, 'EPS Y',7X, 'GAMMA',7X, 'E.MAX', CAN08610
2,7X, 'E.MIN',7X, 'G.MAX',12X, 'TET(DEG.)',//) DMD08611
4500 RETURN DMD08612
DO 4520 I4=1,NJT DMD08613
SCNT=SNJNT(I4,7) DMD08614
DO 4510 J4=1,7 DMD08615
SSJNT(I4,J4)=SSJNT(I4,J4)/SCNT DMD08616
4510 SNJNT(I4,J4)=SNJNT(I4,J4)/SCNT DMD08617
4520 CONTINUE DMD08618
WRITE(6,4600) DMD08619
4600 FORMAT(//,1X, ' AVERAGE STRESSES AT THE JOINTS',5X, 'SIG R',5X, 'SIG THETA',3X, 'T DMD08620
1 //,5X, ' JOINT',4X, 'SIG Z',6X, 'SIG R',5X, 'SIG THETA',3X, 'T DMD08621
2 AU RZ',//) DMD08622
DO 6000 I=1,NJT DMD08623
WRITE(6,7000) I,(SSJNT(I,J),J=1,4) DMD08625
7000 FORMAT(5X,I5,1612.4) DMD08626
8000 WRITE(6,8000) DMD08627
FORMAT(//,1X, ' AVERAGE STRAINS AT THE JOINTS',//,5X, 'JOINT',4X,
1,EPS Z,6X, 'EPS R',7X, 'EPS THETA',4X, 'GAMMA ZR',//) DMD08628
DO 9000 I=1,NJT DMD08629
WRITE(6,7000) I,(SNJNT(I,J),J=1,4) DMD08630
9000 RETURN DMD08632
END DMD08633
SUBROUTINE BCOND(NBAND) CAN08640
IMPLICIT REAL*8(A-H,O-Z) CAN08650
COMMON/FLPL/COORD(217,2),CLOAD(217,2),ELCON(10,4),TITLE(10) CAN08660
COMMON/SOL/BG((434,74),ALOAD(434),ABGN CAN08670
COMMON/INT/NEI,NJT,NMAT,NCLoad,NPBC,NCON(182,14),NBC(217,2),NSTRES CAN08680
1,NGP,LM(12),LJT(12),NTLD,NTBY,NTIN CAN08690
PI=3.14159265359D0 CAN08700
NEQ=NJT*2 CAN08710
DO 200 I=1,NPBC CAN08720
IJT=NBC(I,1) CAN08730
IEQ=IJT*2-1 CAN08740
KODE=NBC(I,2) CAN08750
IDI4=0 CAN08760
GO TO (110,120,130,140,150,160,170),KODE CAN08770
110 IEQ=IEQ+1 CAN08780
112 BGK(IEQ,1)=ABGN CAN08790
IF(IDIA.EQ.1) GO TO 132 CAN08800
GO TO 200 CAN08810
120 GO TO 112 CAN08820
130 IDIA=1 CAN08830
GO TO 112 CAN08840
CAN08850

```



```

132 IDIA=0
133 GO TO 110
140 DXY=CLOAD(IJT,2)
142 IEQ=IEQ+1
143 ALOAD(IEQ)=ALOAD(IEQ)-BGK(IEQ,1)*DXY
    BGK(IEQ,1)=ABGN
    DO 146 J=2,NBAND
    IROW=IEQ-J+1
    ICOL=IEQ-1+J
    IF(IROW.LT.1) GO TO 144
    ALOAD(IROW)=ALOAD(IROW)-BGK(IROW,J)*DXY
144 IF(ICOL.GT.NEQ) GO TO 146
146 ALOAD(ICOL)=ALOAD(ICOL)-BGK(IEQ,J)*DXY
    CONTINUE
    IF(IDIA.EQ.1) GO TO 162
150 GO TO 200
150 DXY=CLOAD(IJT,1)
160 GO TO 143
160 IDIA=1
160 DXY=CLOAD(IJT,1)
    GO TO 143
162 IDIA=0
    GO TO 140
170 ALPHA=CLOAD(IJT,2)*PI/180.000
    CAL=DCOS(ALPHA)
    SAL=DSIN(ALPHA)
    IEQ=IEQ+1
    DO 180 J=3,NBAND
    IROW=IEQ-J+2
    JM=J-1
    IF(IROW.LT.1) GO TO 175
    A1=BGK(IROW,JM)*CAL+BGK(IROW,J)*SAL
    A2=BGK(IROW,J)*CAL-BGK(IROW,JM)*SAL
    BGK(IROW,JM)=A1
    BGK(IROW,J)=A2
    IF((IEQ+J-1).GT.NEQ) GO TO 180
    A3=BGK(IEQ,J)*CAL+BGK(IEQ,JM)*SAL
    A4=BGK(IEQ,JM)*CAL-BGK(IEQ,J)*SAL
    BGK(IEQ,J)=A3
    BGK(IEQ,JM)=A4
    CONTINUE
175 A1=BGK(IEQ,1)*CAL+BGK(IEQ,2)*CAL*SAL*2.0 +BGK(IEQ,1)*SAL*SAL
    A2=BGK(IEQ,2)*((CAL*CAL-SAL*SAL)+(BGK(IEQ,1)-BGK(IEQ,1))*SAL*CAL
    BGK(IEQ,1)=A1
    BGK(IEQ,2)=A2
    BGK(IEQ,1)=ABGN
    CONTINUE
200 RETURN

```

CAN08860  
 CAN08870  
 CAN08880  
 CAN08890  
 CAN08900  
 CAN08910  
 CAN08920  
 CAN08930  
 CAN08940  
 CAN08950  
 CAN08960  
 CAN08970  
 CAN08980  
 CAN08990  
 CAN09000  
 CAN09010  
 CAN09020  
 CAN09030  
 CAN09040  
 CAN09050  
 CAN09060  
 CAN09070  
 CAN09080  
 CAN09090  
 CAN09100  
 CAN09110  
 CAN09120  
 CAN09130  
 CAN09140  
 CAN09150  
 CAN09160  
 CAN09170  
 CAN09180  
 CAN09190  
 CAN09200  
 CAN09210  
 CAN09220  
 CAN09230  
 CAN09240  
 CAN09250  
 CAN09260  
 CAN09270  
 CAN09280  
 CAN09290  
 CAN09300  
 CAN09310  
 CAN09320  
 CAN09330



```

END
SUBROUTINE DISPL
IMPLICIT REAL*8(A-H,O-Z)
COMMON/FLPL/COORD(217,2),CLOAD(217,2),ELCON(10,4),TITLE(10)
COMMON/SOL/BGK(434,74),DISP(434),ABGN
COMMON/INT/NEL,IJT,NMAT,NLOAD,NPBC,NCON(182,14),NBC(217,2),NSTRES
1,NGP,LM(12),LJT(12),NTLD,NTBY,NTIN
COMMON/MOIN/MEL(218,2)
DIMENSION REACT(1,1),REACT(1,1))
EQUIVALENCE (BGK(1,1),REACT(1,1))
PI=3.14159265359
DO 200 I=1,NPBC
  IJT=NBC(I,1)
  IEQ=IJT*2-1
  KODE=NBC(I,2)
  IDIA=0
  DPBC=0.000
  GO TO (110,120,130,140,150,160,170),KODE
110 IEQ=IEQ+1
  JR=2
112 REACT(I,JR)=-DISP(IEQ)*ABGN
  DISP(IEQ)=DPBC
  IF(IDIA.EQ.1) GO TO 132
  IF(IDIA.EQ.2) GO TO 162
  GO TO 200
120 JR=1
  GO TO 112
130 IDIA=1
  JR=1
  GO TO 112
132 IDIA=0
  GO TO 110
140 DPBC=CLOAD(IJT,2)
  GO TO 110
150 JR=1
  DPBC=CLOAD(IJT,1)
  GO TO 112
160 IDIA=2
  JR=1
  DPBC=CLOAD(IJT,1)
  GO TO 112
162 IDIA=0
  DPBC=CLOAD(IJT,2)
  GO TO 110
170 ALPHA=CLOAD(IJT,2)*PI/180.000
  CAL=DCOS(ALPHA)
  SAL=DSIN(ALPHA)
  AI=DISP(IEQ)*CAL

```

CAN09340  
 CAN09350  
 CAN09360  
 CAN09370  
 CAN09380  
 CAN09390  
 CAN09400  
 DM009405  
 CAN09410  
 CAN09420  
 CAN09430  
 CAN09440  
 CAN09450  
 CAN09460  
 CAN09470  
 CAN09480  
 CAN09490  
 CAN09500  
 CAN09510  
 CAN09520  
 CAN09530  
 CAN09540  
 CAN09550  
 CAN09560  
 CAN09570  
 CAN09580  
 CAN09590  
 CAN09600  
 CAN09610  
 CAN09620  
 CAN09630  
 CAN09640  
 CAN09650  
 CAN09660  
 CAN09670  
 CAN09680  
 CAN09690  
 CAN09700  
 CAN09710  
 CAN09720  
 CAN09730  
 CAN09740  
 CAN09750  
 CAN09760  
 CAN09770  
 CAN09780  
 CAN09790  
 CAN09800



CAN09810  
 CAN09820  
 CAN09830  
 CAN09840  
 CAN09850  
 CAN09860  
 CAN09870  
 CAN09880  
 CAN09890  
 DMD09900  
 DMD09905  
 DMD09910  
 CAN09920  
 DMD09930  
 DMD09940  
 CAN09950  
 CAN09960

```

A2=DISP(IEQ)*SAL
IEQP=IEQ+1
A3=-DISP(IEQP)*SAL*ABGN
A4=DISP(IEQP)*CAL*ABGN
DISP(IEQP)=A1
DISP(IEQP)=A2
REACT(I,1)=-A3
REACT(I,2)=-A4
200 CONTINUE
    MJP=MJT+1
    REACT(MJP,1)=0.000
    REACT(MJP,2)=0.000
    DO 300 I=1,NPBC
      REACT(MJP,1)=REACT(MJP,1)+REACT(I,1)
      REACT(MJP,2)=REACT(MJP,2)+REACT(I,2)
300 RETURN
    END
  
```





## LIST OF REFERENCES

1. Porter, F. P., "The Range and Severity of Torsional Vibration in Diesel Engines," Transactions of The American Society of Mechanical Engineers, vol. 50, APM-50-8, p. 46, 1928.
2. Cantin, J. G., PLISOP, an internally developed FORTRAN deck, Naval Postgraduate School, Monterey, March 1972.
3. Software Licencees Limited, TORT 2, a FORTRAN program for the stress analysis of circular sectioned solids with varying diameter, Swansea, U.K.
4. Zienkiewicz, O. C., The Finite Element Method in Engineering Science, McGraw-Hill, 1971.
5. Adamek, J. R., An Automatic Mesh Generator Using Two and Three-Dimensional Isoparametric Finite Elements, Master's Thesis, Naval Postgraduate School, Monterey, 1973.
6. Allison, I. M., "The Elastic Stress Concentration Factors in Shouldered Shafts, Part III: Shafts Subjected to Axial Load," Aeronautical Quarterly, vol. XIII, p. 140, May 1962.



# INITIAL DISTRIBUTION LIST

	No. Copies
1. Defense Documentation Center Cameron Station Alexandria, Virginia 22314	2
2. Library, Code 0212 Naval Postgraduate School Monterey, California 93940	2
3. Department Chairman, Code 59Nn Department of Mechanical Engineering Naval Postgraduate School Monterey, California 93940	1
4. Professor R. E. Newton, Code 59Ne Department of Mechanical Engineering Naval Postgraduate School Monterey, California 93940	2
5. LCDR Dennis M. Doyle, USN 213 Canterbury Drive Wallingford, Pennsylvania 19086	1







APR 75

22771

Thesis  
D719  
c.1

Doyle

Stiffness of stepped  
bars.

156589

APR 75

22771

Thesis  
D719  
c.1

Doyle

Stiffness of stepped  
bars.

156589

thesD719

Stiffness of stepped bars.



3 2768 002 00650 4  
DUDLEY KNOX LIBRARY